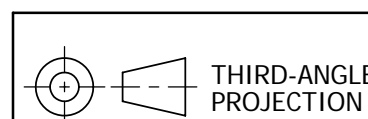
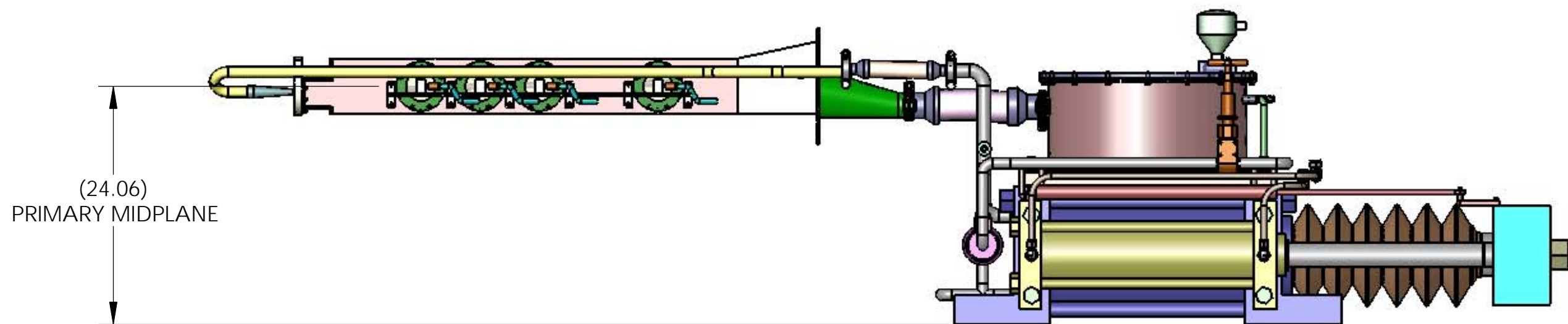
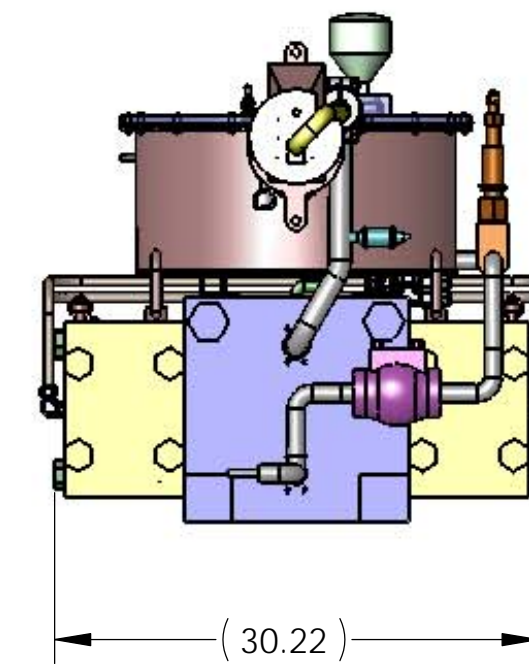
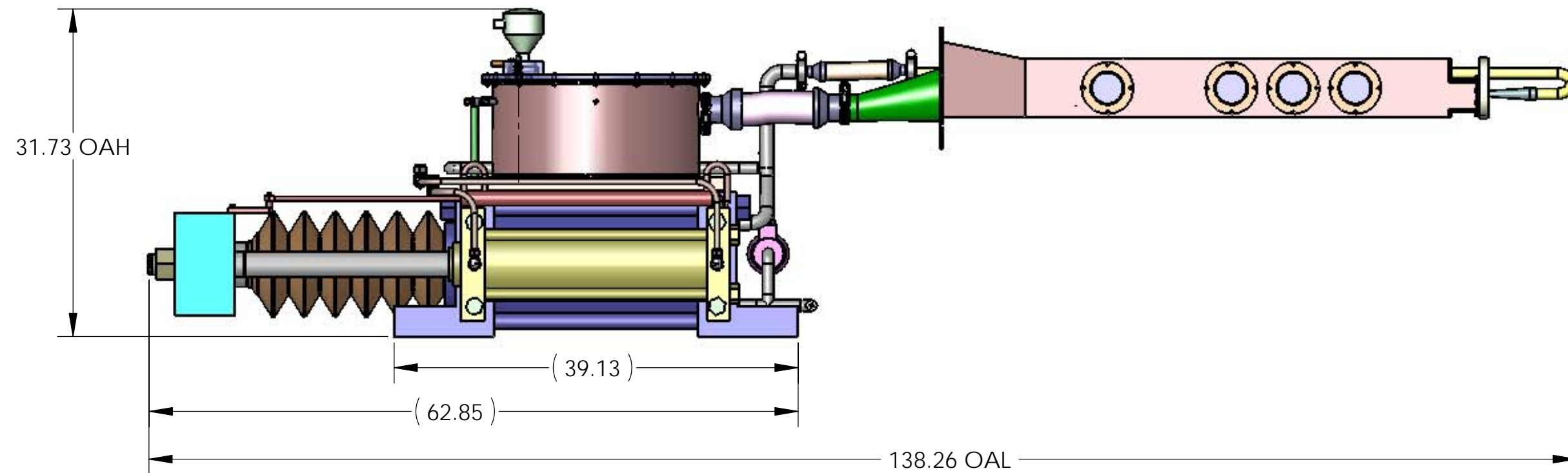
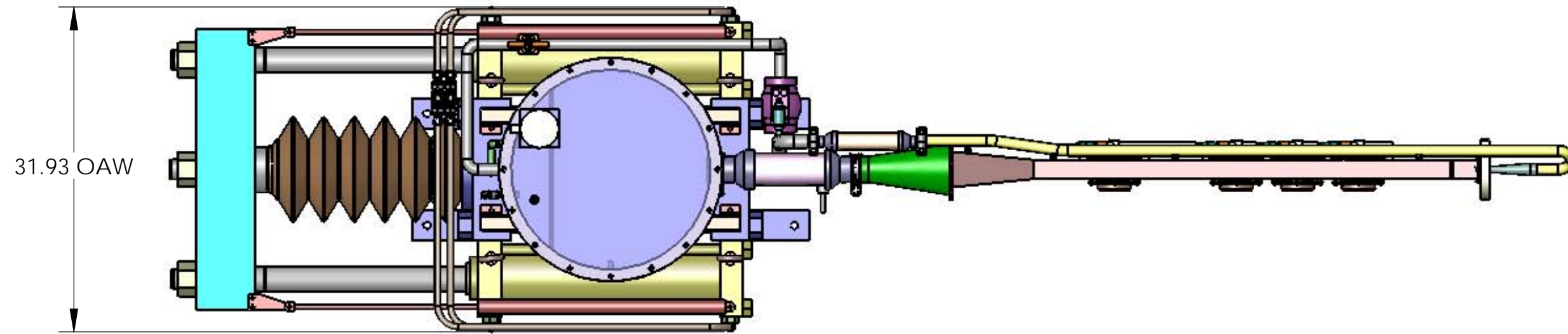


6	1	hg cylinder vent tube	SS - 304L, 0.75X0.065 TUBING	FIELD MEASURE	N/A
5	1	hg inlet assy hjt	---	---	203-HJT-0680
4	1	hg discharge assy hjt	---	---	203-HJT-0670
3	1	sump tank assy hjt	---	---	203-HJT-0640
2	1	pri tube assy hjt	---	---	203-HJT-0610
1	1	syringe cylinder assy hjt	---	PROVIDED BY AIRLINE HYDRAULICS	N/A

ITEM	Default/QTY.	NAME	MATERIAL	DESCRIPTION	DWG	
THIRD-ANGLE PROJECTION		This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.				
UNLESS OTHERWISE NOTED 1. ALL DIMENSIONS ARE IN INCHES 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M 3. MACHINED FINISH 125 MICRO-INCHES RMS 4. CONCENTRICITY .010 TIR 5. MACHINED ANGLES ±1/2° 6. BREAK SHARP CORNERS AND REMOVE ALL BURRS 7. WHOLE NUMBERS AND FRACTIONS ±1/16 8. X DECIMALS ±.030 9. XX DECIMALS ±.010 10. XXX DECIMALS ±.005						
DES	V GRAVES	06/04/2005	OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION MERIT EXPERIMENT HG DELIVERY SYSTEM PRIMARY CONTAINMENT ASSY			
DRW	T OQUIN	06/04/2005				
CHK						
ENG	V GRAVES	06/04/2005				
QA			CAD FILE HG SYRINGE HJT SIZE DWG NO.	PREV ASSY 203-HJT-0500	SCALE 1:12	SHEET 1 of 2 REV A
DRAWING APPROVALS		DATE	C	203-HJT-0600		

NOTE: SYRINGE STROKE 15 INCH



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OAK RIDGE NATIONAL LABORATORY
operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN



REMOTE SYSTEMS GROUP
NUCLEAR SCIENCE & TECHNOLOGY DIVISION

- UNLESS OTHERWISE NOTED
- ALL DIMENSIONS ARE IN INCHES
 - INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
 - MACHINED FINISH 125 MICRO-INCHES RMS
 - CONCENTRICITY .010 TIR
 - MACHINED ANGLES ±1/2°
FORMED ANGLES ±1°
 - BREAK SHARP CORNERS AND REMOVE ALL BURRS
 - WHOLE NUMBERS AND FRACTIONS ±1/16
 - X DECIMALS ±.030
 - XX DECIMALS ±.010
 - XXX DECIMALS ±.005

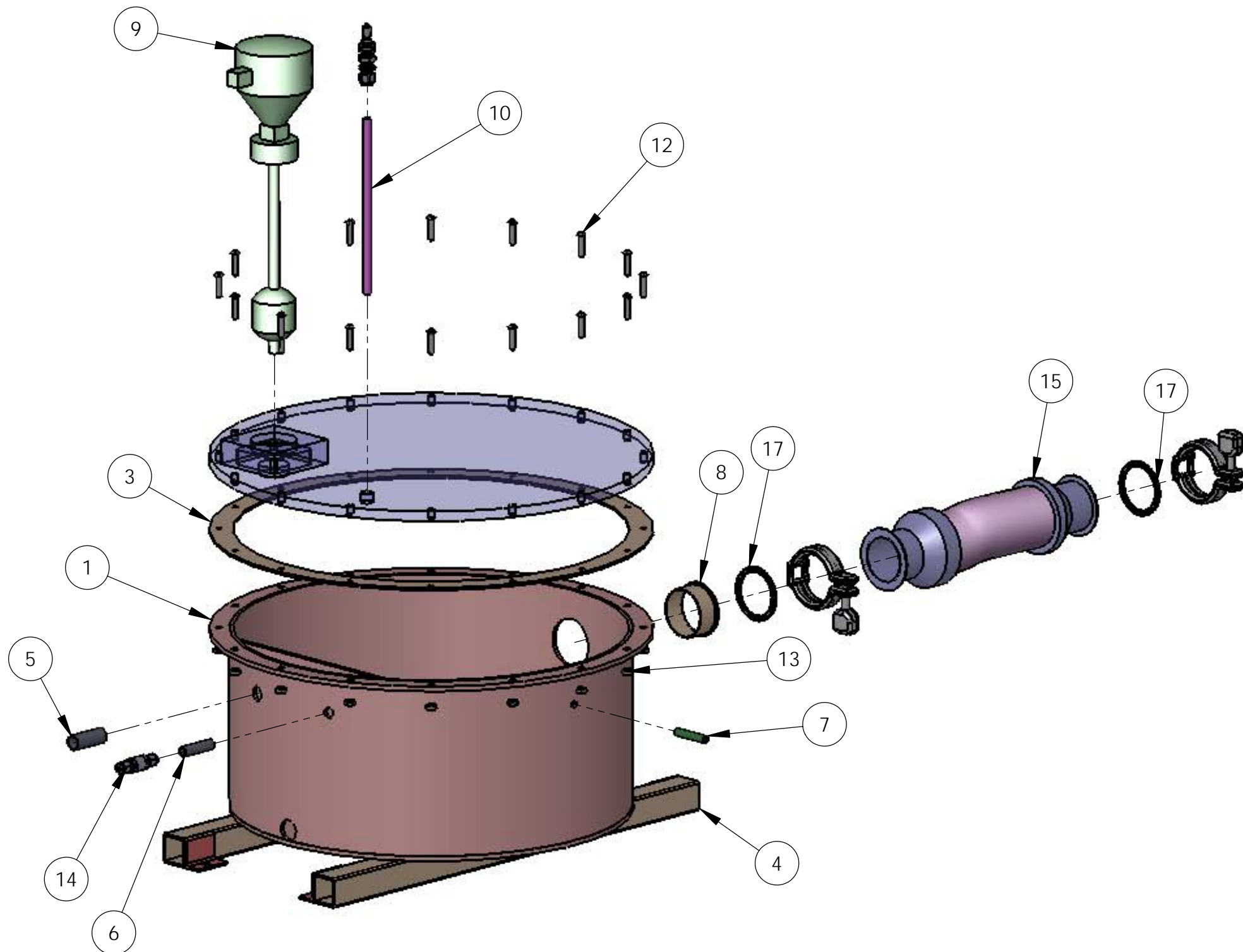
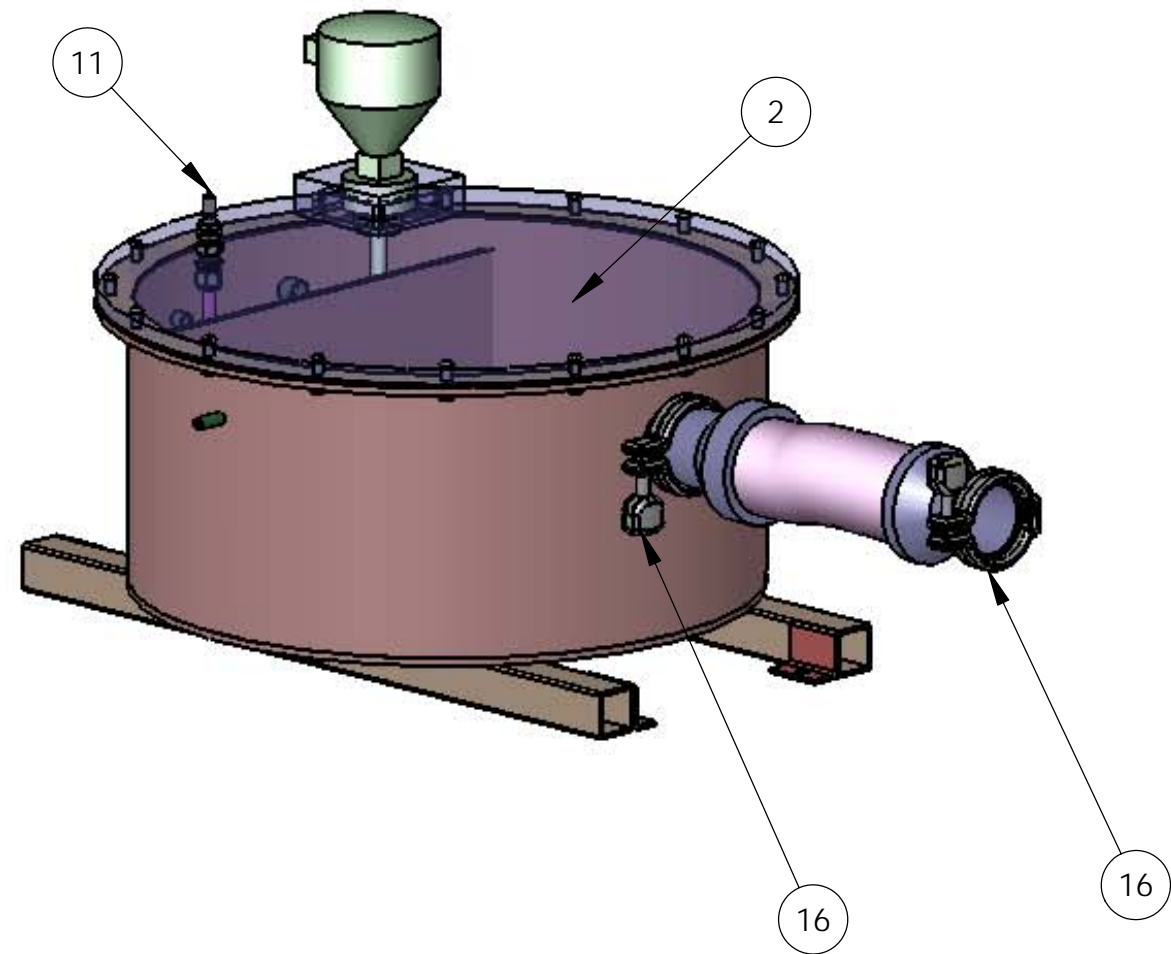
DES	V GRAVES	06/04/2005
DRW	T OQUIN	06/04/2005
CHK		
ENG	V GRAVES	06/04/2005
QA		

MERIT EXPERIMENT HG DELIVERY SYSTEM PRIMARY CONTAINMENT ASSY			
CAD FILE HG SYRINGE HJT	PREV ASSY 203-HJT-0500	SCALE 1:12	SHEET 2 of 2
SIZE C	DWG NO. 203-HJT-0600		REV A

DRAWING APPROVALS	DATE

NOTES

1. WELDING & INSPECTIONS SHALL BE PERFORMED IN ACCORDANCE WITH AWS D.1.6
2. ALL WELDS TO BE WATERTIGHT EXCEPT THOSE ON BAFFLE
3. ALL ANGLES 90° ± 1
4. ALL WELDS SHALL BE DYE PENETRANT INSPECTED
5. MATERIAL CERTIFICATIONS REQUIRED



ITEM	Hg Suppress ed/QTY.	NAME	MATERIAL	DESCRIPTION	DWG
17	2	kwik-clamp gasket hjt	EPDM	SWAGelok JC40E KWIK-CLAMP GASKET - 6" OD	N/A
16	2	Jensen Clamp #JC13HDR	SS - 304	JENSEN #JC13HDR - 6" OD CLAMP	N/A
15	1	flex discharge line	---	PARKER 2.5" HOSE TBD	N/A
14	1	Swagelok Compact Check Valves_SS-CHS4-EP-1_1_4	---	SWAGelok 1/3 PSI CHK	N/A
13	16	PEM WNS-0420-0 ---N	SS - 18-8	PEM WELDNUT - 1/4-20	N/A
12	16	socket button head cap screw_ai	SS - 18-8	BHCS - 1/4-20	N/A
11	1	Instrumentation Quick-Connects - QC Series_SS-QC6-D1-600_3_8_Swagelok Bulkhead Tube Fitting	---	SWAGelok QC SERIES 3/8"	N/A
10	1	hg straw hjt	SS - 304L TUBING	5/8" OD X .065 WALL (16 GA.) x 10.00	N/A
9	1	omega level sensor	---	FLOATEK LV50-S001-12.0-0.25	N/A
8	1	ferrule - sanitary kwik-clamp butt weld	SS - 304L	2.50" TUBE	N/A
7	1	tubing	SS - 304L, ASTM A269	.375 OD x .065 WALL x 2.000 L	N/A
6	1	tubing	SS - 304L, ASTM A269	.500 OD x .065 WALL x 2.000 L	N/A
5	1	tubing	SS - 304L, ASTM A249	.750 OD x .065 WALL x 2.000 L	N/A
4	2	sump tank support hjt	---	---	203-HJT-0647
3	1	sump tank cover gasket hjt	1/8" BUNA-N SHEET, 50A	MCMMASTER-CARR #86715K869	203-HJT-0643
2	1	sump tank cover hjt	LEXAN	SHEET, 22.000 OD x .500 THK	203-HJT-0642
1	1	sump tank hjt		SUMP TANK	203-HJT-0641



THIRD-ANGLE PROJECTION

UNLESS OTHERWISE NOTED

1. ALL DIMENSIONS ARE IN INCHES
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
3. MACHINED FINISH 125 MICRO-INCHES RMS
4. CONCENTRICITY .010 TIR
5. MACHINED ANGLES ±1/2° FORMED ANGLES ±1°
6. BREAK SHARP CORNERS AND REMOVE ALL BURRS
7. WHOLE NUMBERS AND FRACTIONS ±1/16
8. X DECIMALS ±.030
9. XX DECIMALS ±.010
10. XXX DECIMALS ±.005

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OAK RIDGE NATIONAL LABORATORY
operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN



REMOTE SYSTEMS GROUP
NUCLEAR SCIENCE & TECHNOLOGY DIVISION

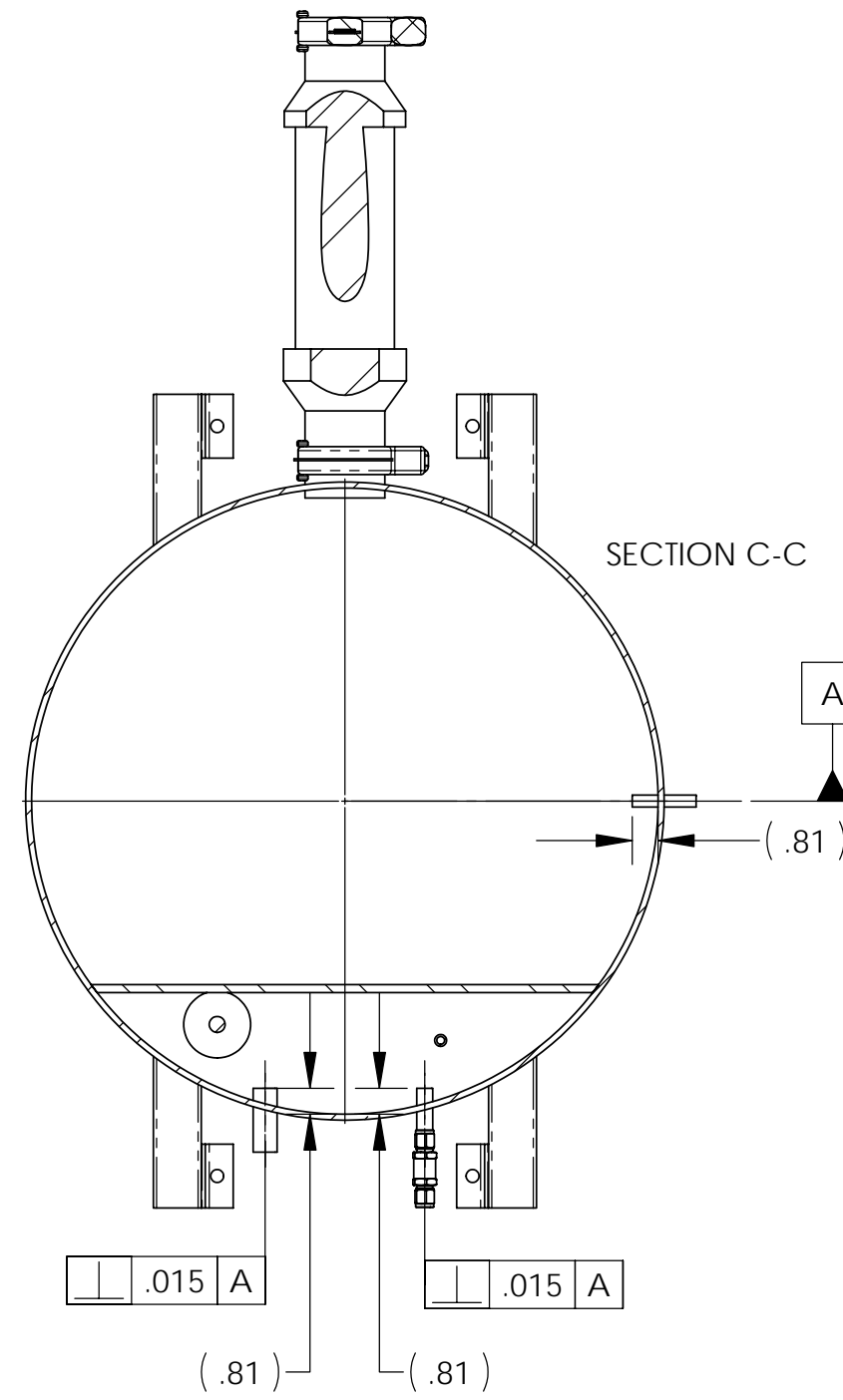
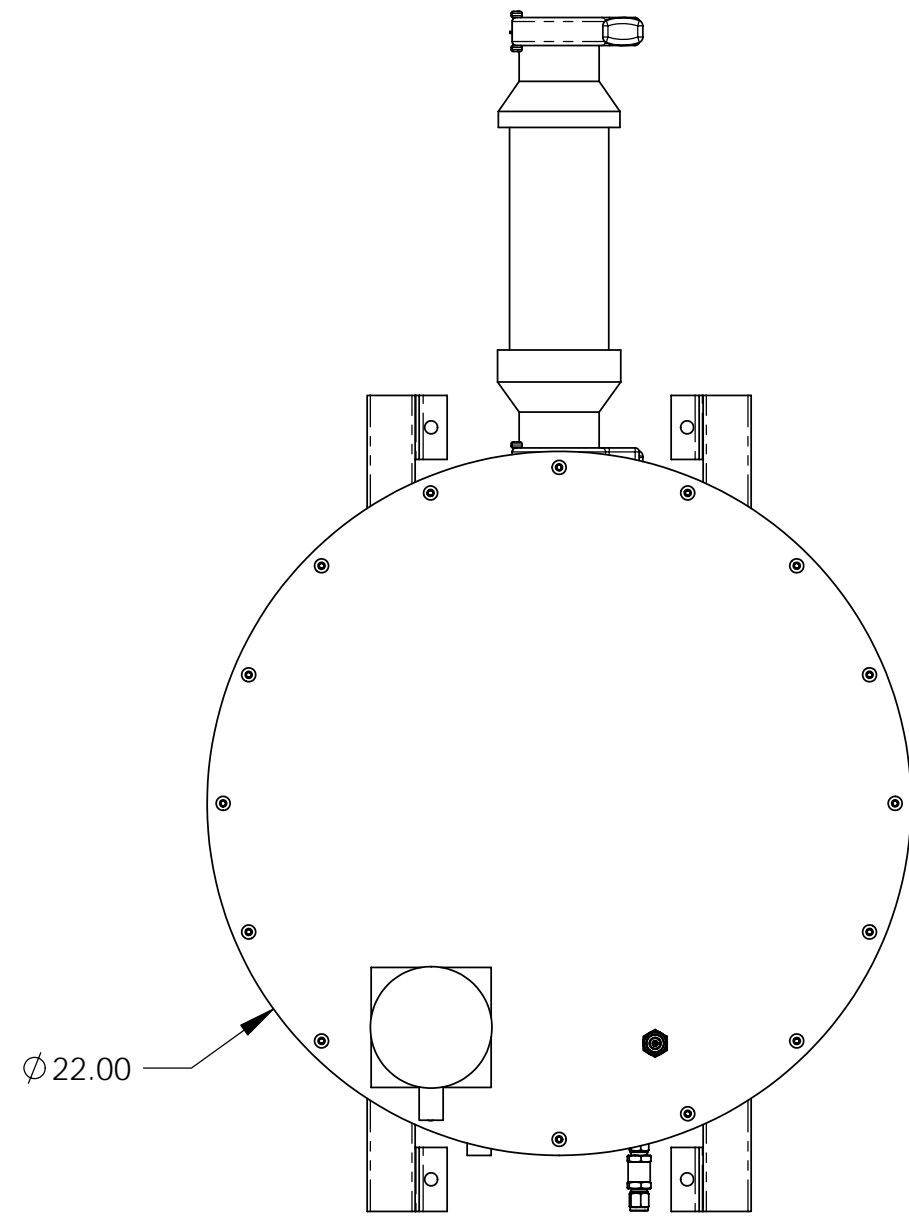
DES	V GRAVES	01/12/2006
DRW	T OQUIN	01/12/2006
CHK		
ENG	V GRAVES	01/12/2006
QA		

MERIT EXPERIMENT
HG SYRINGE ASSY
SUMP TANK ASSY

CAD FILE	PREV ASSY	SCALE	SHEET
SUMP TANK ASSY HJT	203-HJT-0600	1:6	1 of 2
SIZE	DWG NO.		REV
	203-HJT-0640		A

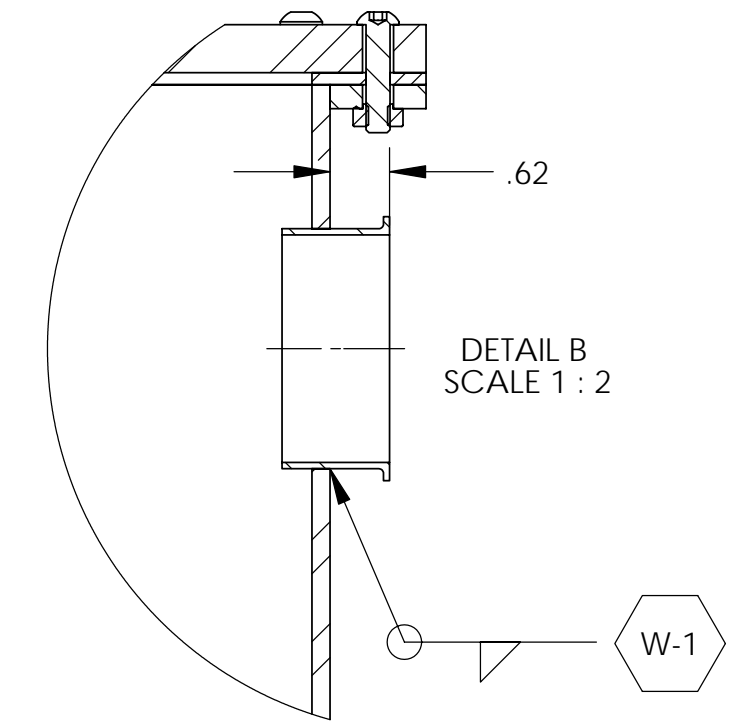
DRAWING APPROVALS DATE

C

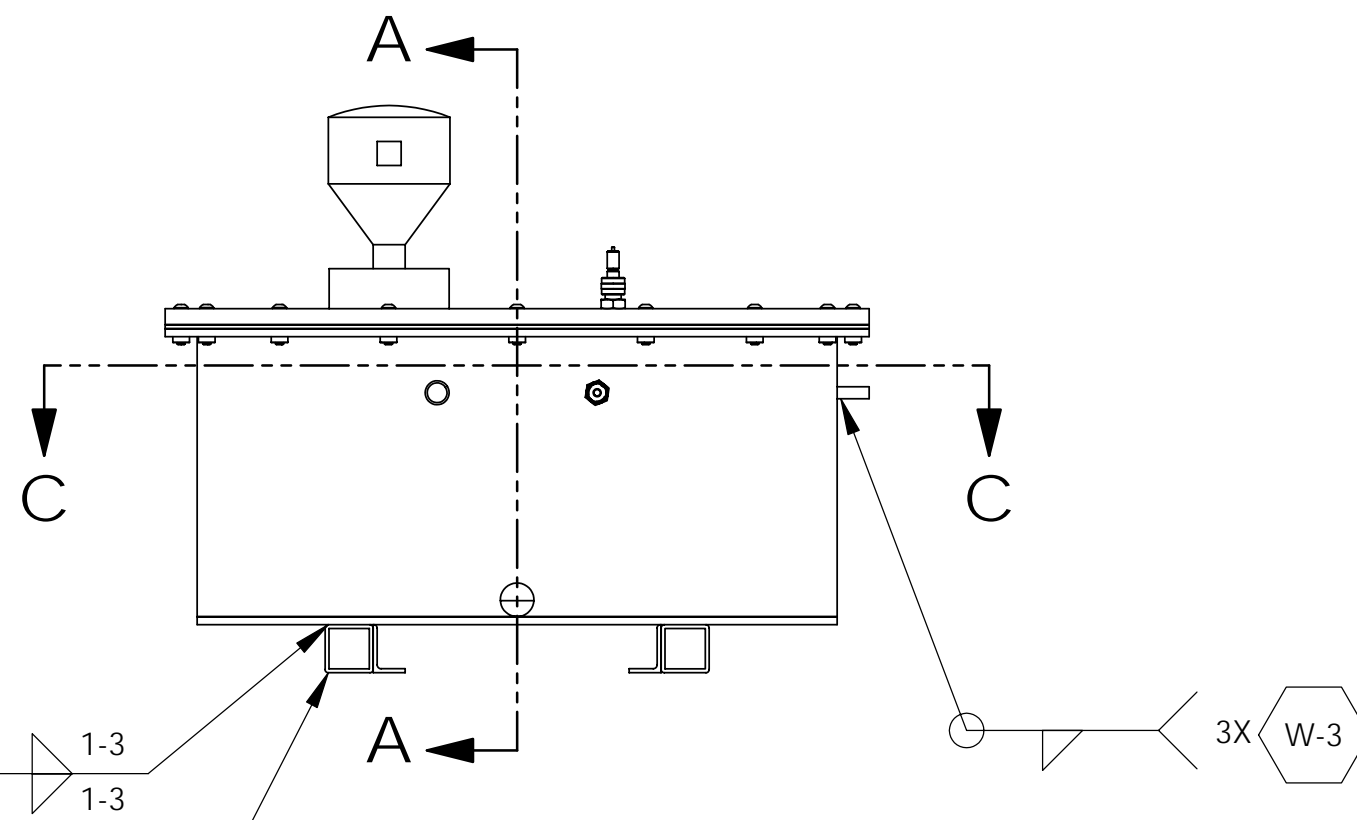


NOTES

1. WELDING & INSPECTIONS SHALL BE PERFORMED IN ACCORDANCE WITH AWS D.1.6
2. ALL WELDS TO BE WATERTIGHT EXCEPT THOSE ON BAFFLE
3. ALL ANGLES $90^\circ \pm 1$
4. ALL WELDS SHALL BE DYE PENETRANT INSPECTED
5. MATERIAL CERTIFICATIONS REQUIRED



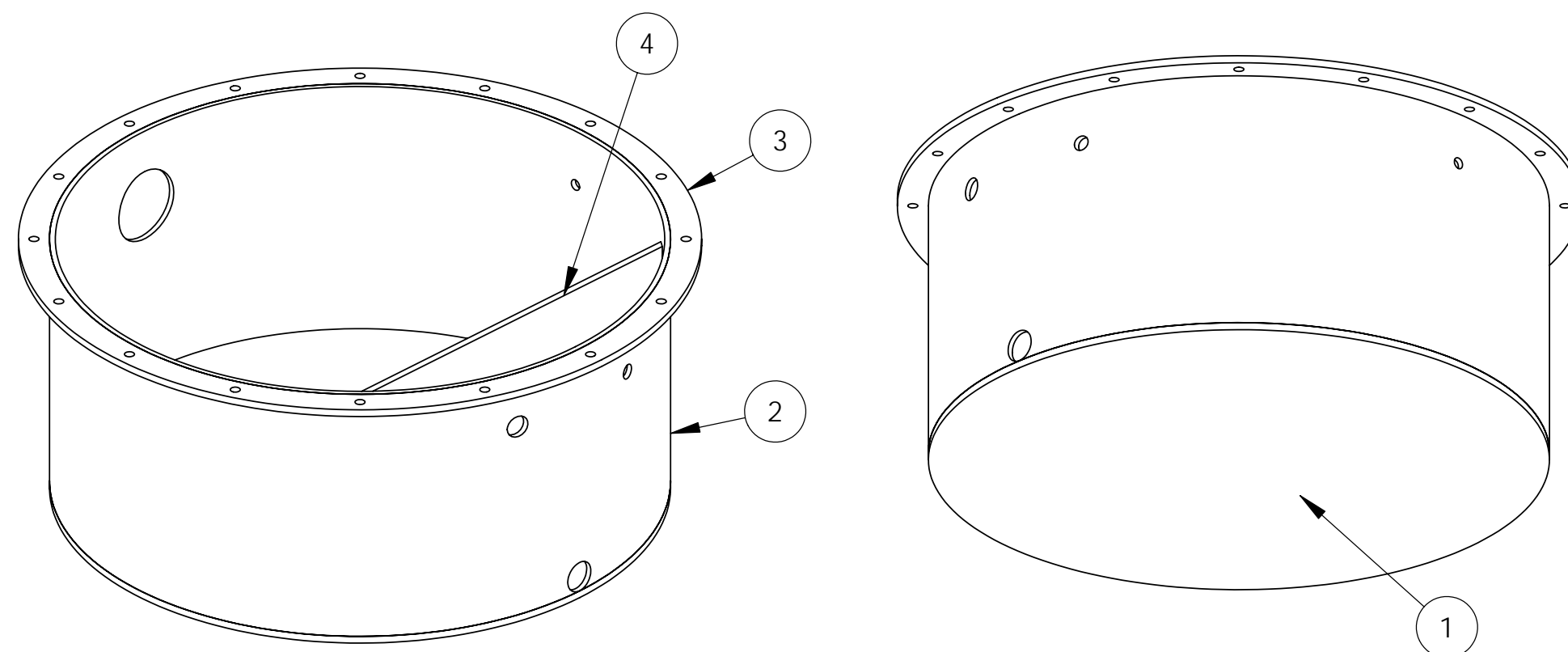
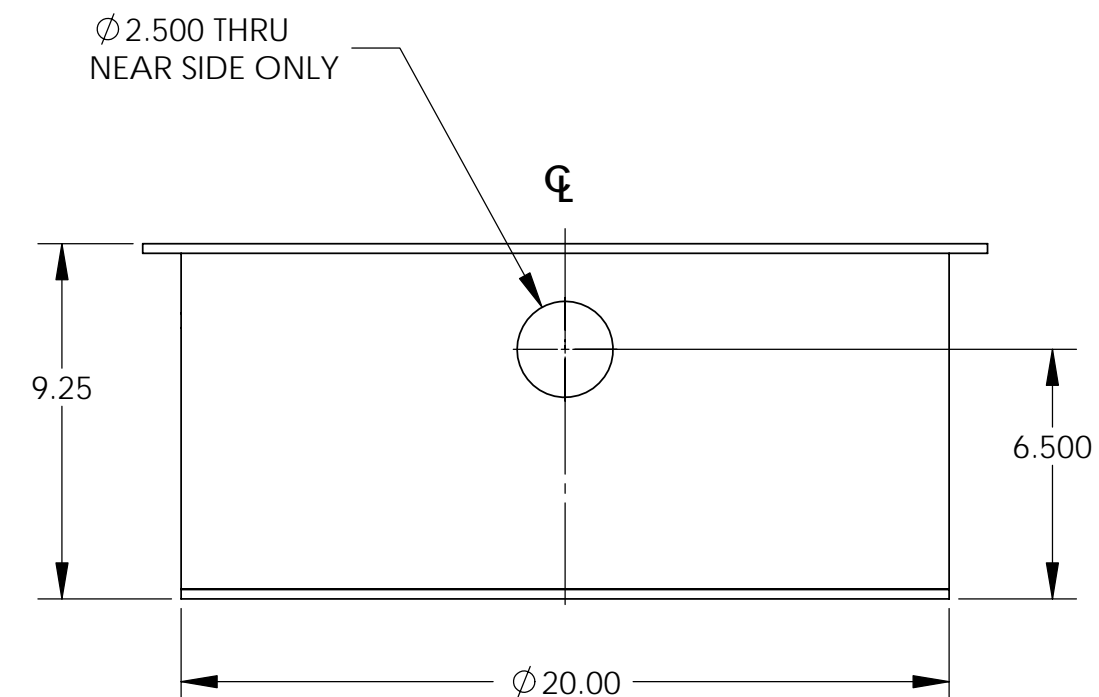
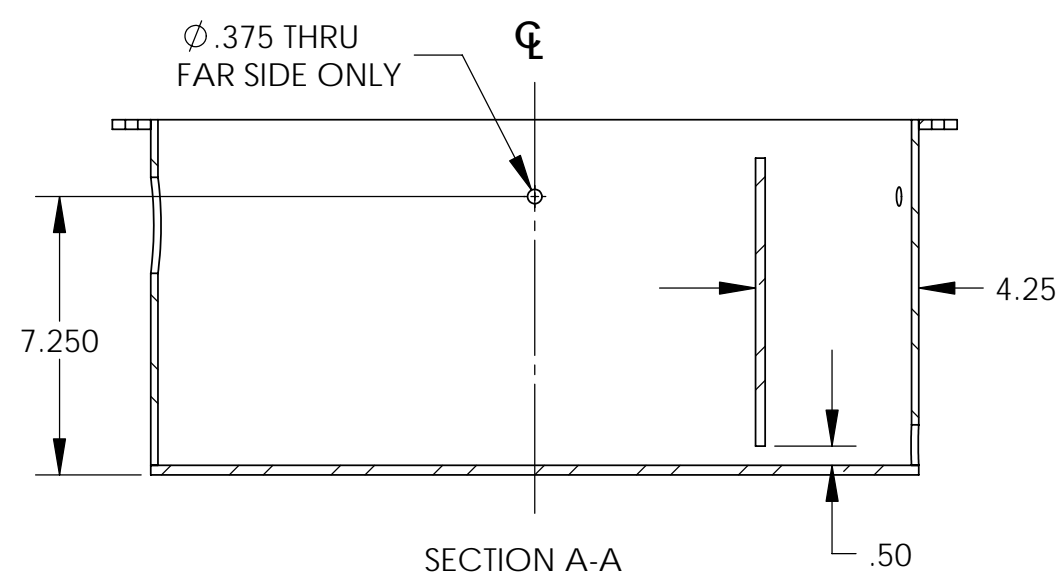
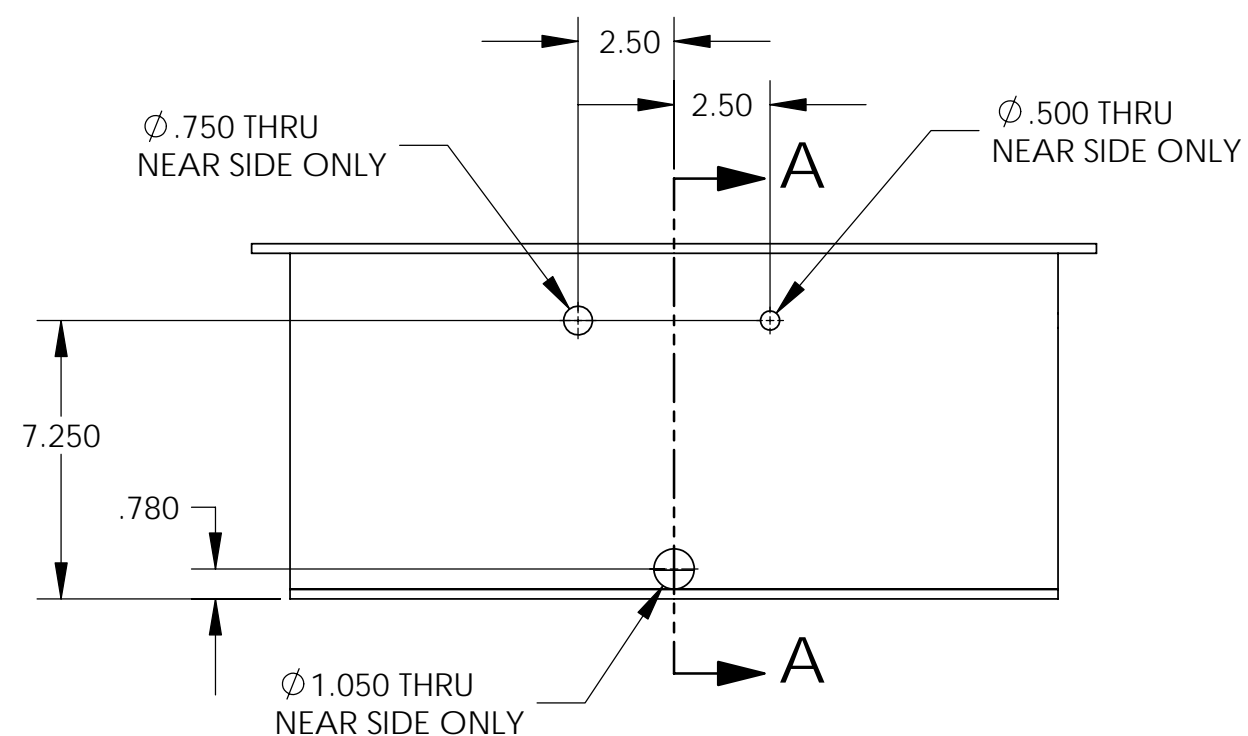
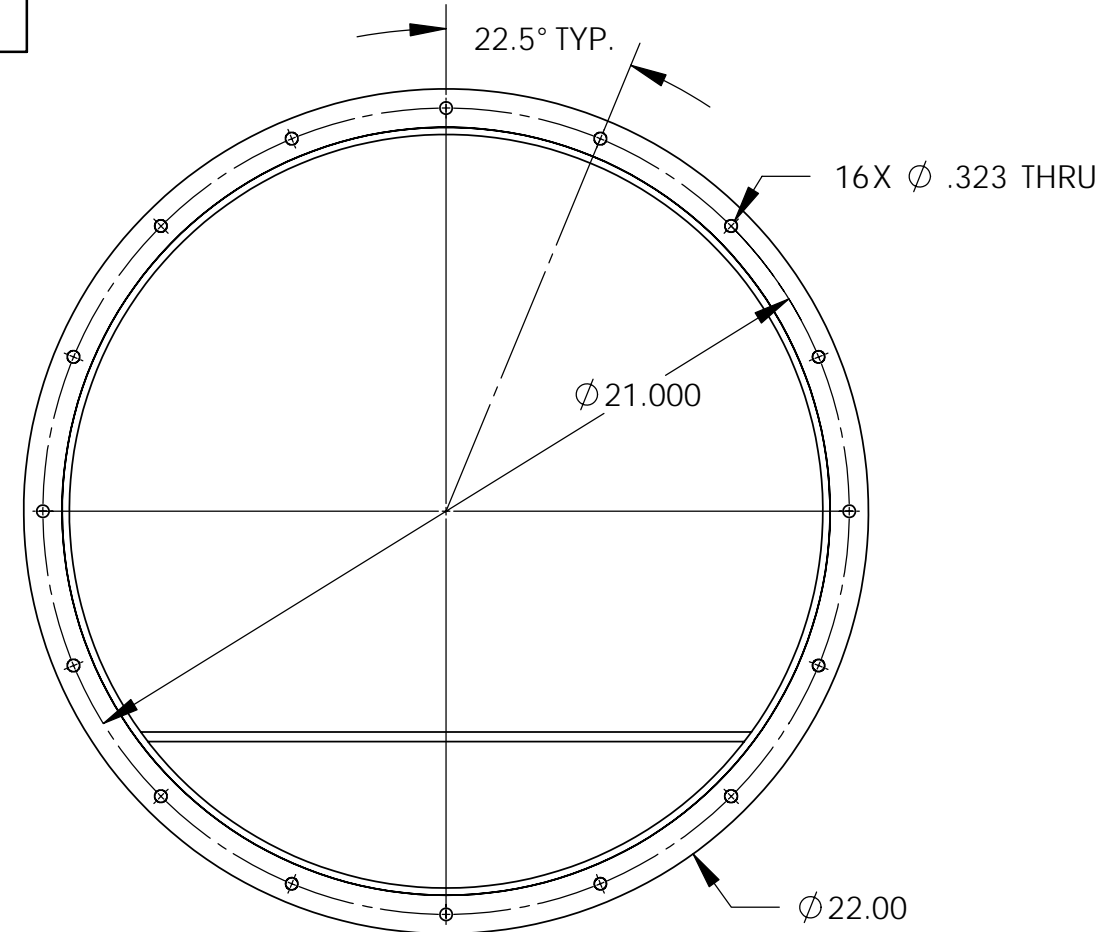
SOME COMPONENTS NOT SHOWN FOR CLARITY



BOLT SUMP TANK SUPPORTS TO TOP OF Hg CYLINDERS PRIOR TO WELDING TO SUMP TANK !!!

<p>THIRD-ANGLE PROJECTION</p>	This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.			<p>OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>		
	UNLESS OTHERWISE NOTED 1. ALL DIMENSIONS ARE IN INCHES 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M 3. MACHINED FINISH 125 MICRO-INCHES RMS 4. CONCENTRICITY .010 TIR 5. MACHINED ANGLES $\pm 1/2^\circ$ 6. FORMED ANGLES $\pm 1^\circ$ 7. BREAK SHARP CORNERS AND REMOVE ALL BURRS 8. X DECIMALS $\pm .030$ 9. XX DECIMALS $\pm .010$ 10. XXX DECIMALS $\pm .005$			<p>REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION</p>		
DES	V GRAVES	01/12/2006	<p align="center">MERIT EXPERIMENT HG SYRINGE ASSY SUMP TANK ASSY</p>			
DRW	T OQUIN	01/12/2006				
CHK						
ENG	V GRAVES	01/12/2006				
QA			CAD FILE	PREV ASSY	SCALE	SHEET
			SUMP TANK ASSY HJT	203-HJT-0600	1:6	2 of 2
DRAWING APPROVALS		DATE	SIZE	DWG NO.	REV	
			C	203-HJT-0640	A	

S THIS DRAWING PRODUCED ON SOLIDWORKS



NOTES

1. FINAL POSITION OF LEGS TO BE DETERMINED
2. ALL WELDS TO BE WATERTIGHT EXCEPT THOSE ON BAFFLE
3. ALL ANGLES 90° ± 1
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5. IN ACCORDANCE WITH AWS D.1.6
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7. MATERIAL CERTIFICATIONS REQUIRED

ITEM NO.	QTY.	DESCRIPTION	MATERIAL	LENGTH
4	1	PLATE, 7.50 x 15.53 x .25	SS - 304L, ASTM A240	15.53
3	1	PLATE, 22.00 OD x .25 THK	SS - 304L, ASTM A240	---
2	1	20-INCH SCH 10 PIPE x 9.00 L	SS - 304L, ASTM A240	20.00 DIA.
1	1	PLATE, 20.00 OD x .25 THK	SS - 304L, ASTM A240	---

THIRD-ANGLE PROJECTION

UNLESS OTHERWISE NOTED

1. ALL DIMENSIONS ARE IN INCHES
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
3. MACHINED FINISH 125 MICRO-INCHES RMS
4. CONCENTRICITY .010 TIR
5. MACHINED ANGLES ±1/2°
6. FORMED ANGLES ±1°
7. BREAK SHARP CORNERS AND REMOVE ALL BURRS
8. WHOLE NUMBERS AND FRACTIONS ±1/16
9. X DECIMALS ±.030
10. XX DECIMALS ±.010
11. XXX DECIMALS ±.005

DES V GRAVES 01/10/2006

DRW T OQUIN 01/10/2006

CHK

ENG V GRAVES 01/10/2006

QA

DRAWING APPROVALS DATE

oml OAK RIDGE NATIONAL LABORATORY
operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN

NSTB REMOTE SYSTEMS GROUP
NUCLEAR SCIENCE & TECHNOLOGY DIVISION

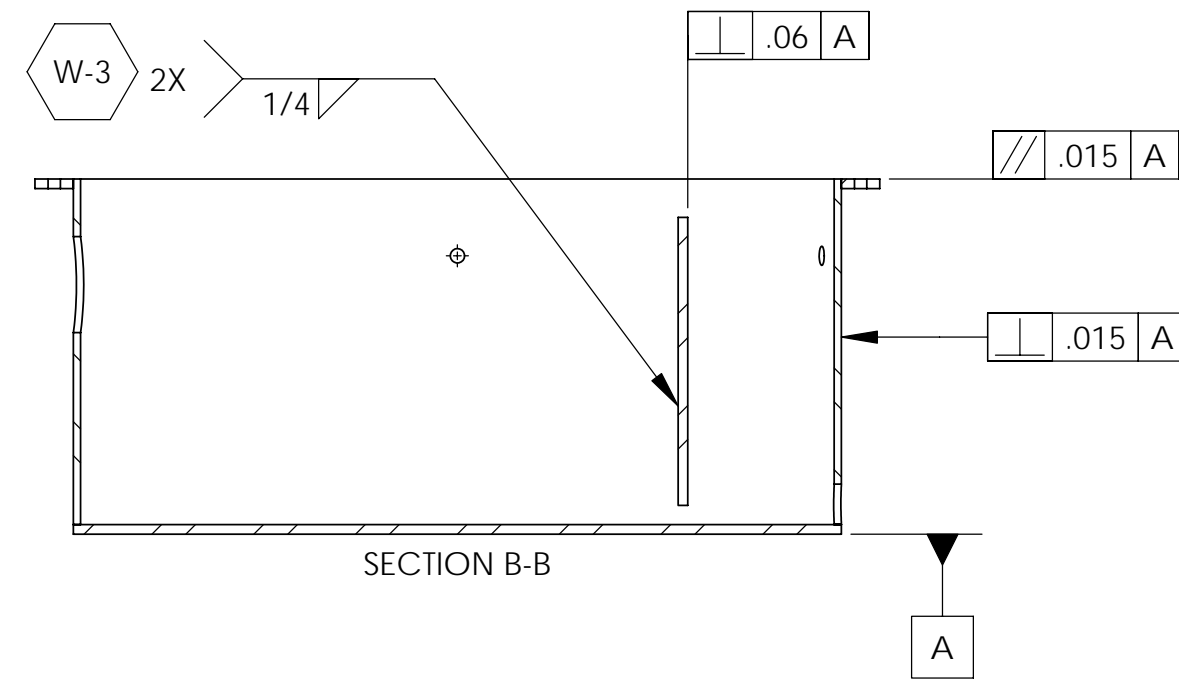
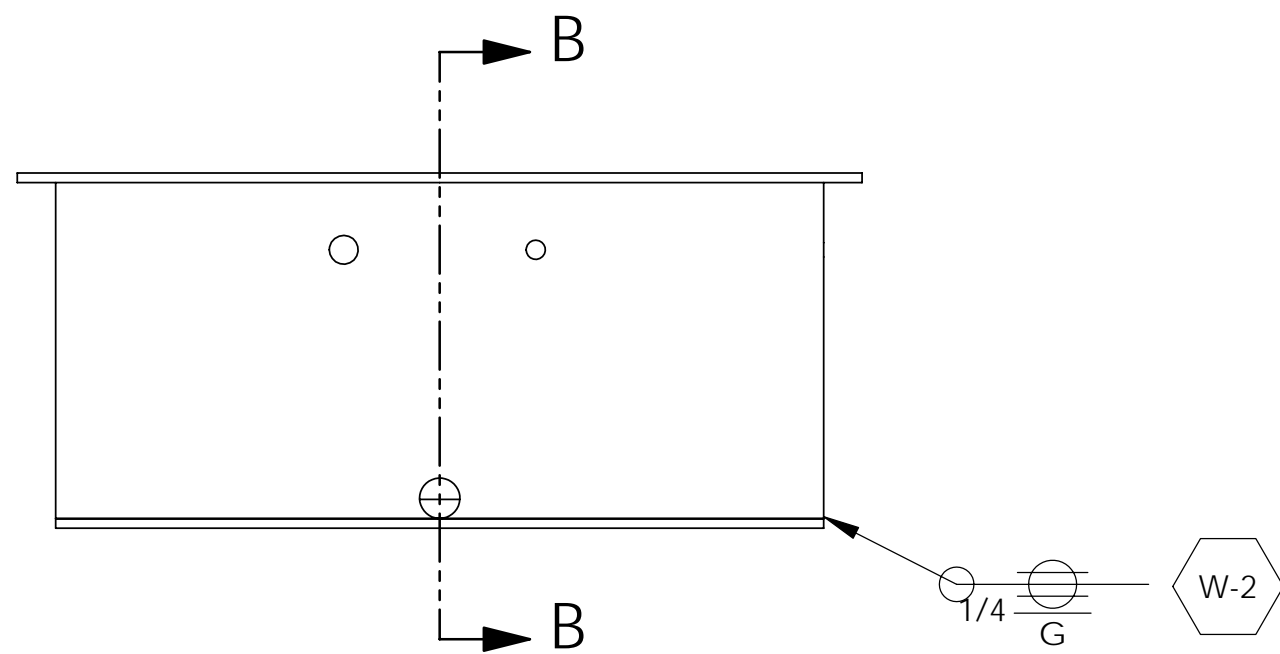
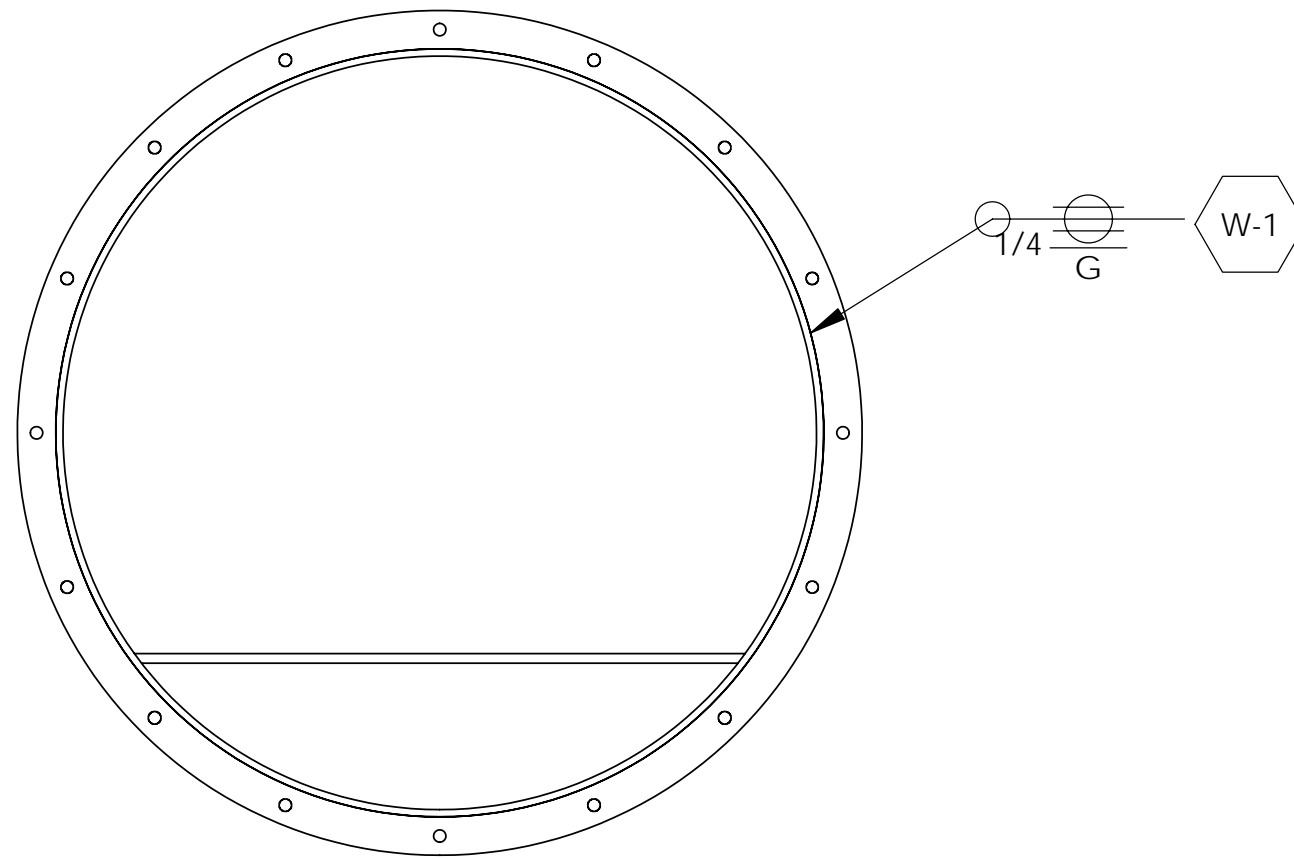
**MERIT EXPERIMENT
HG SYRINGE ASSY
SUMP TANK WELDMENT**

CAD FILE SUMP TANK HJT	PREV ASSY 203-HJT-0640	SCALE 1:5	SHEET 1 of 2
SIZE C	DWG NO. 203-HJT-0641	REV A	

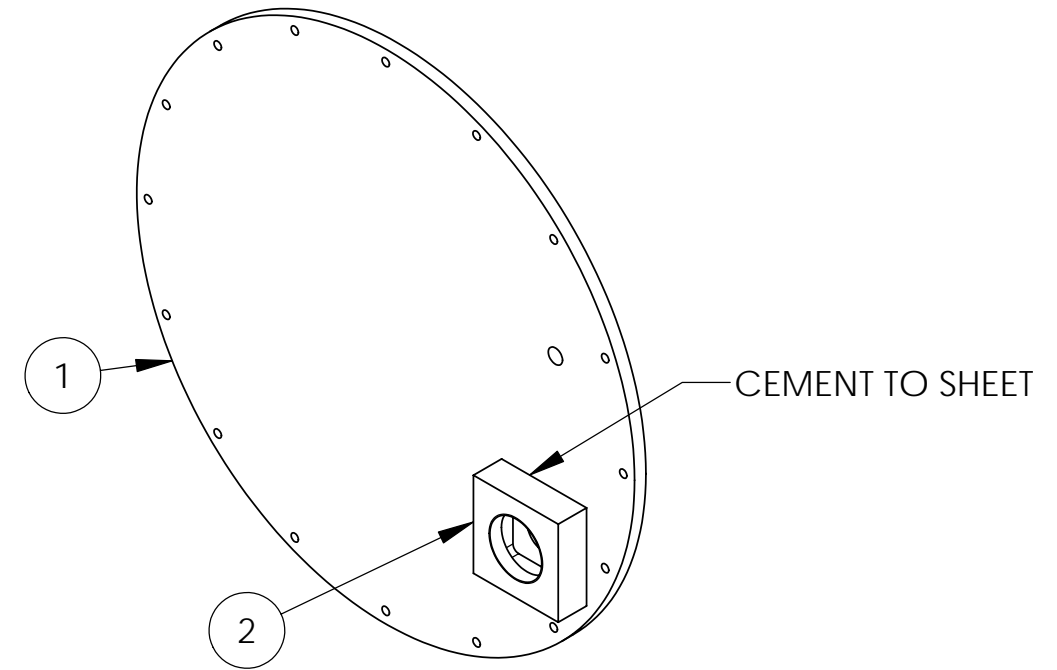
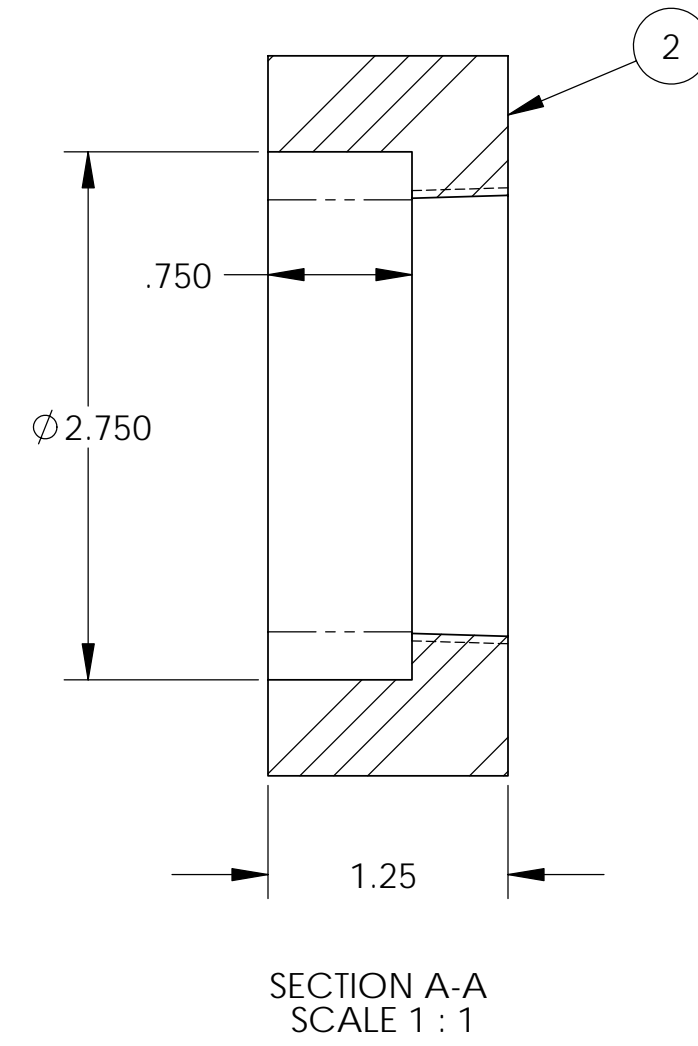
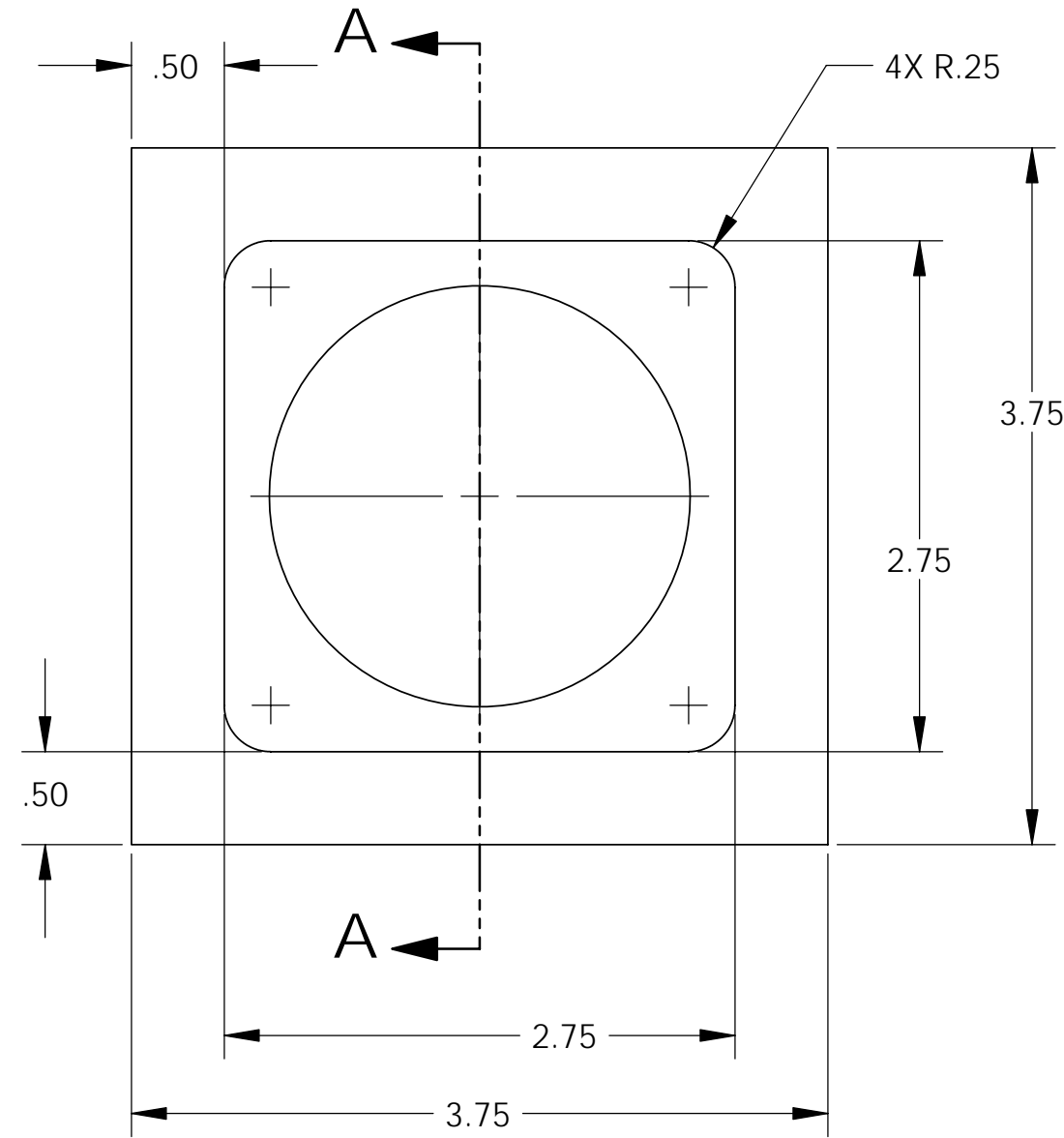
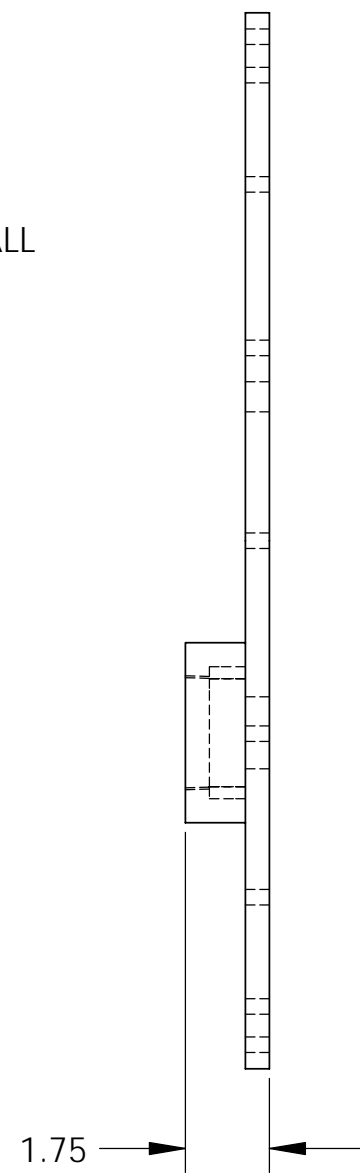
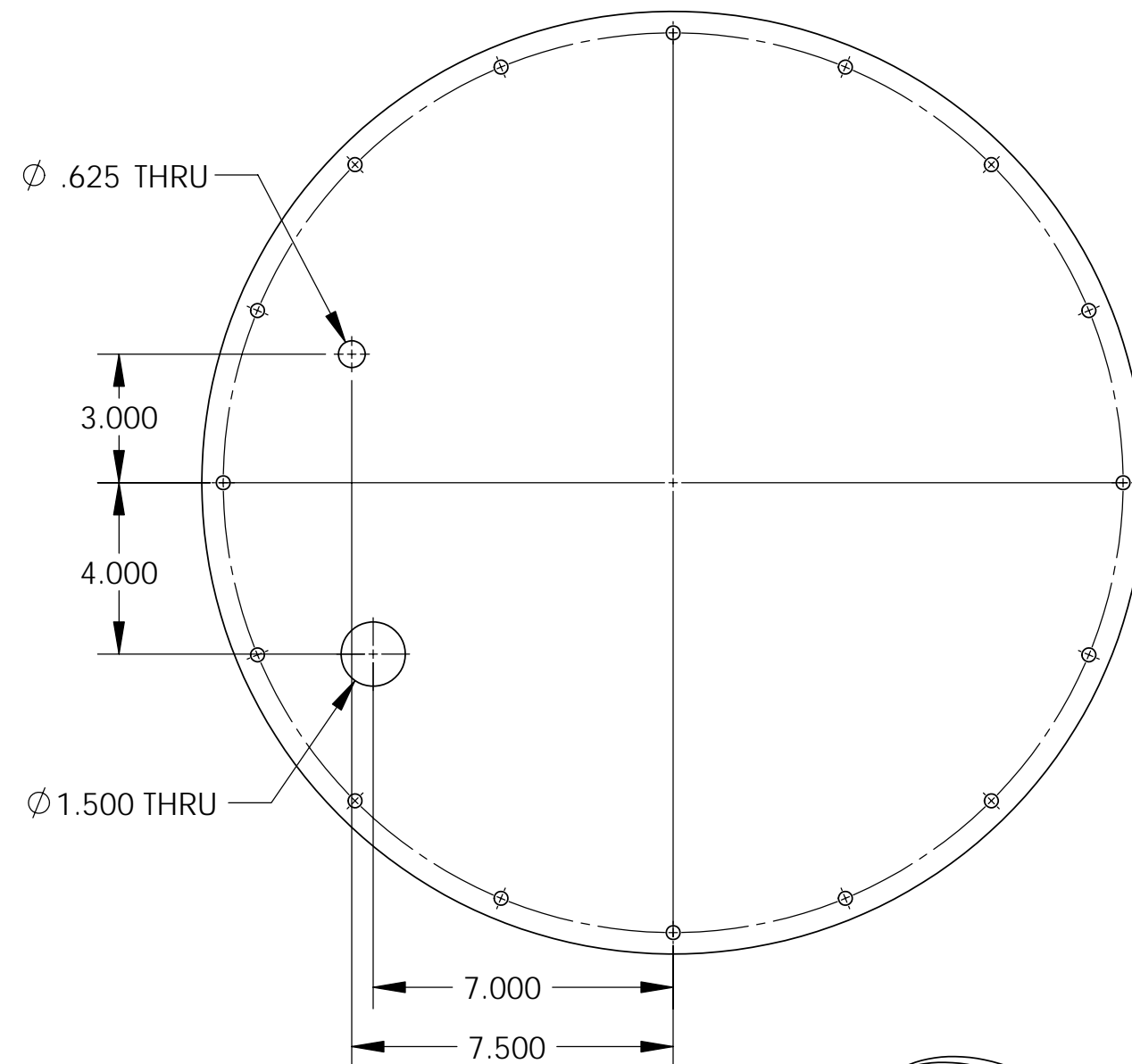
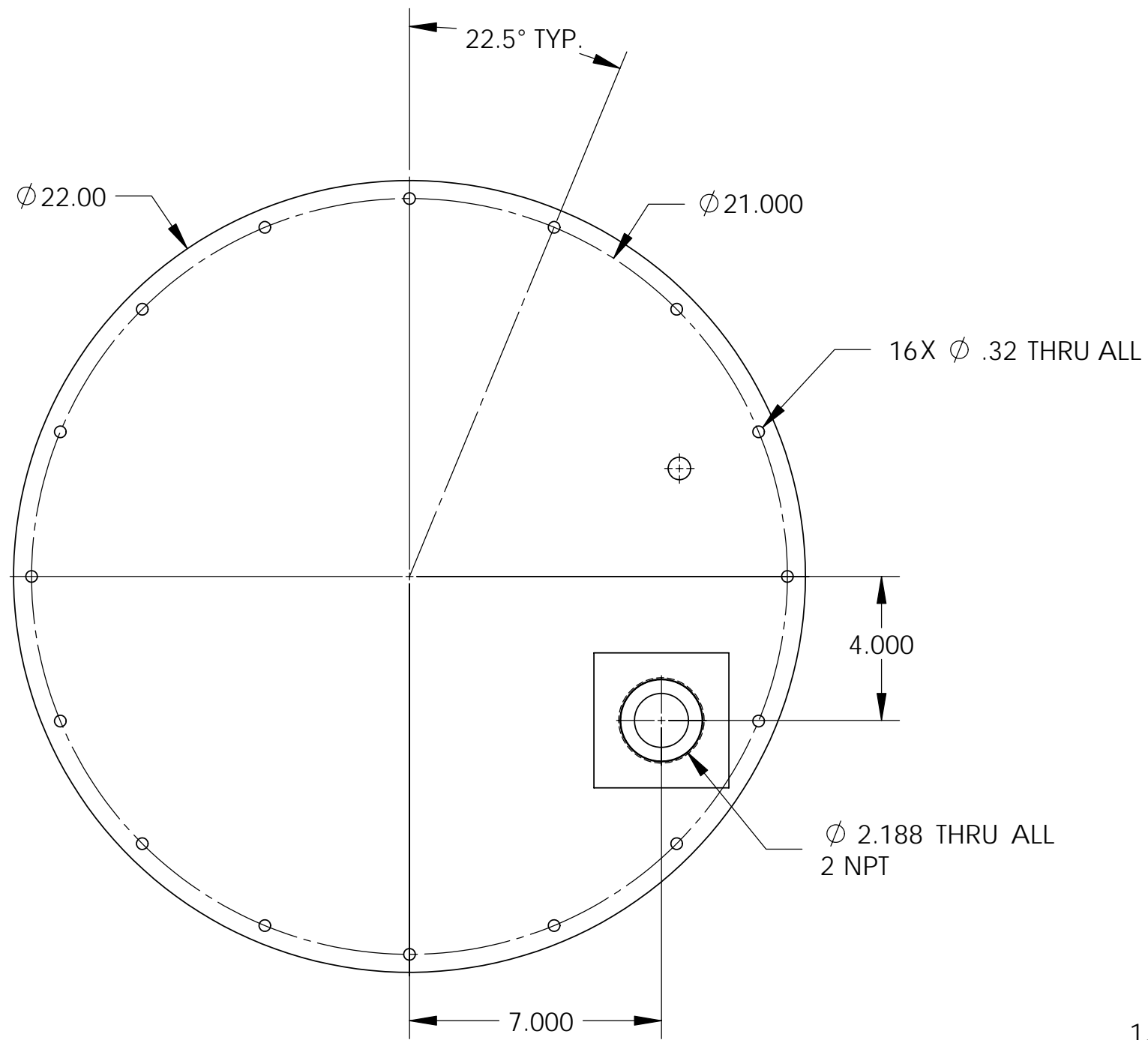
DWG NO. 203-HJT-0641

NOTES

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2. ALL WELDS TO BE WATERTIGHT EXCEPT THOSE ON BAFFLE
3. ALL ANGLES $90^\circ \pm 1$
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7. MATERIAL CERTIFICATIONS REQUIRED

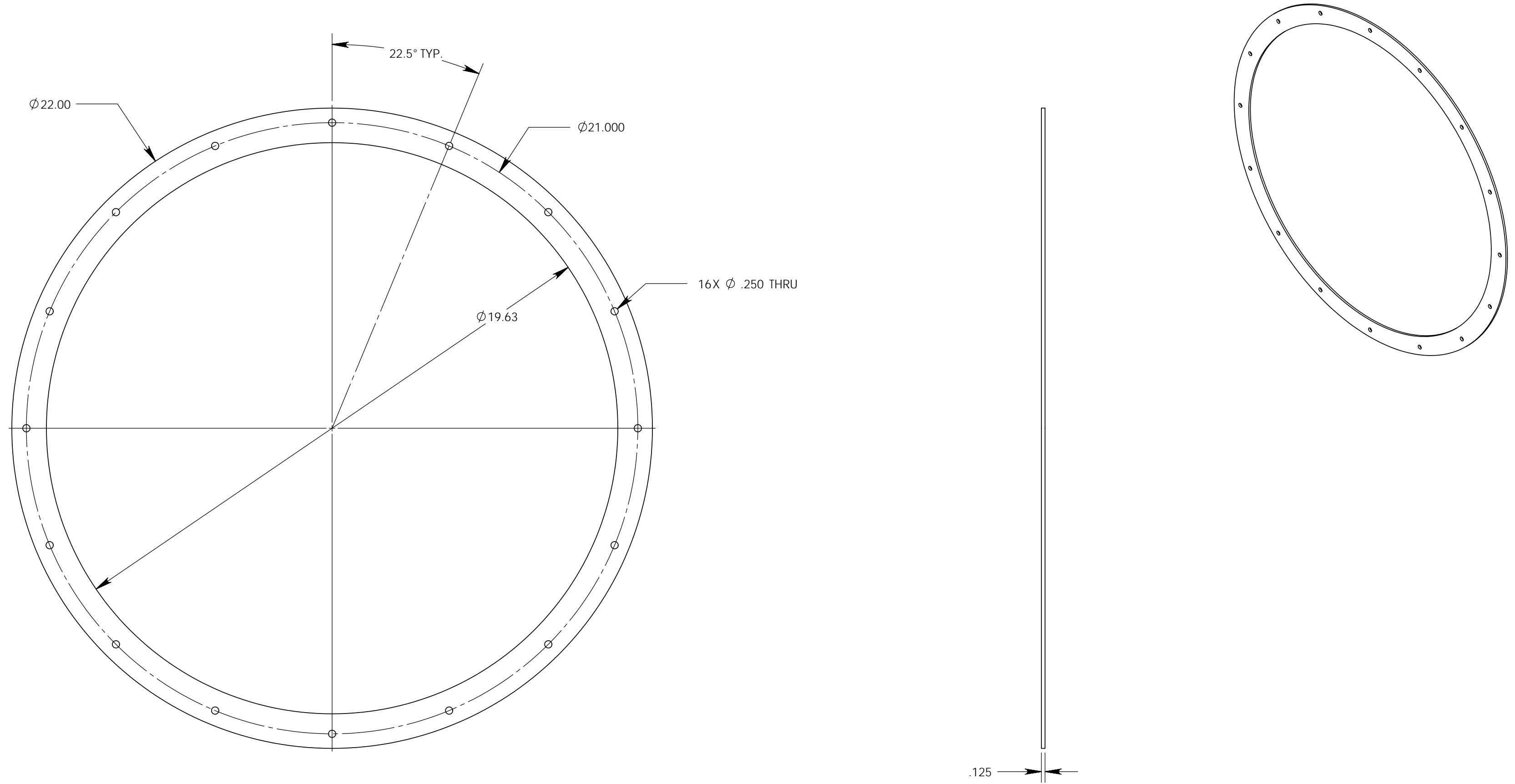


<p>THIRD-ANGLE PROJECTION</p>	This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.			<p>OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>		
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DES V GRAVES 01/10/2006 DRW T OQUIN 01/10/2006 CHK ENG V GRAVES 01/10/2006 QA - - -			<p align="center">MERIT EXPERIMENT HG SYRINGE ASSY SUMP TANK WELDMENT</p>			
DRAWING APPROVALS DATE						CAD FILE SUMP TANK HJT
			SIZE C	DWG NO. 203-HJT-0641	REV A	



2	1	SHEET, 3.75 x 3.75 x 1.25	LEXAN	3.75
1	1	SHEET, 22.00 OD x .50 THK	LEXAN	22.00 DIA
ITEM NO.	QTY.	DESCRIPTION	MATERIAL	LENGTH
		<p>This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.</p>		
		<p>oml OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>		
		<p>NSTB REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION</p>		
		<p>NUFACT HG JET EXPERIMENT SUMP TANK ASSY SUMP TANK COVER</p>		
		CAD FILE	PREV ASSY	SCALE
		SUMP TANK COVER HJT	203-HJT-0640	1:4
		SIZE	DWG NO.	REV
		C	203-HJT-0642	A
		DRAWING APPROVALS	DATE	

- UNLESS OTHERWISE NOTED
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 - INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
 - MACHINED FINISH 125 MICRO-INCHES RMS
 - CONCENTRICITY .010 TIR
 - MACHINED ANGLES ±1/2°
FORMED ANGLES ±1°
 - BREAK SHARP CORNERS AND REMOVE ALL BURRS
 - WHOLE NUMBERS AND FRACTIONS ±.030
X DECIMALS ±.010
XX DECIMALS ±.005

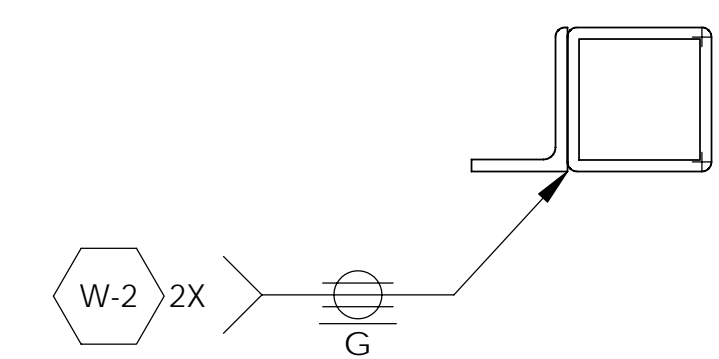
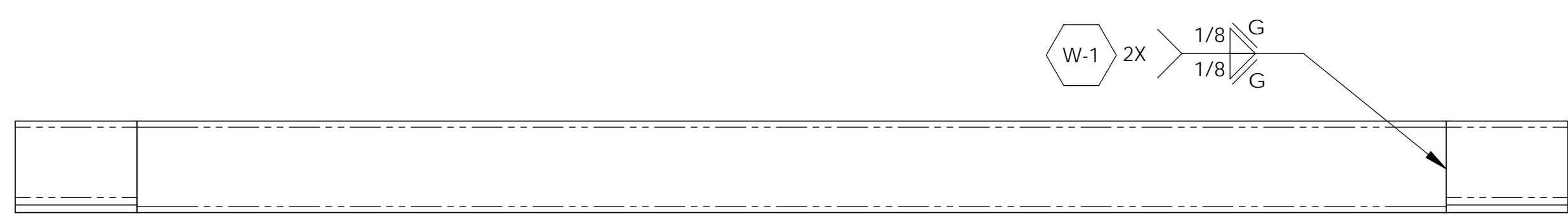
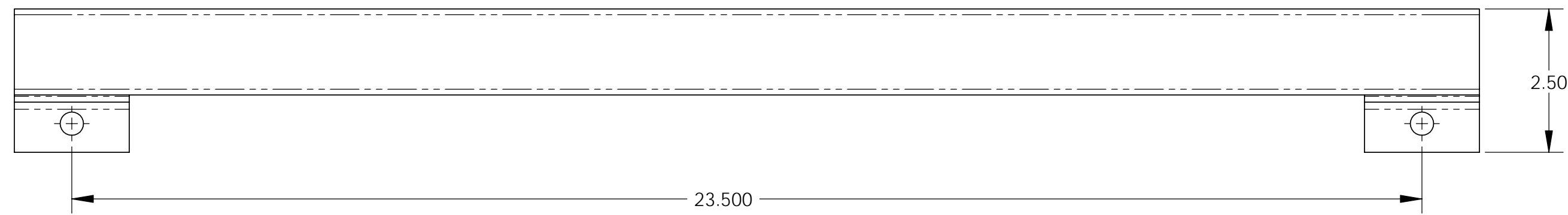
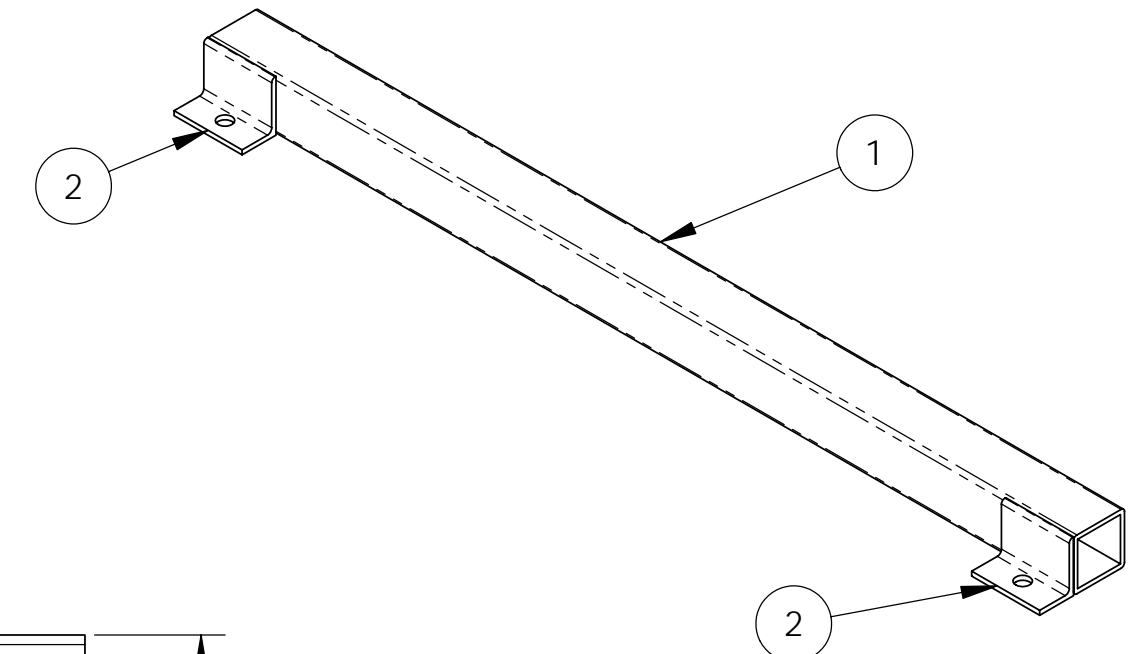


MATERIAL: 1/8" BUNA-N SHEET, 50A

<p>THIRD-ANGLE PROJECTION</p>	This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.			<p>OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>		
	UNLESS OTHERWISE NOTED 1. ALL DIMENSIONS ARE IN INCHES 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M 3. MACHINED FINISH 125 MICRO-INCHES RMS 4. CONCENTRICITY .010 TIR 5. MACHINED ANGLES ±1/2° FORMED ANGLES ±1° 6. BREAK SHARP CORNERS AND REMOVE ALL BURRS 7. WHOLE NUMBERS AND FRACTIONS ±1/16 8. X DECIMALS ±.030 9. XX DECIMALS ±.010 10. XXX DECIMALS ±.005				<p>REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION</p>	
DES	V GRAVES	07/10/2005	NUFACT HG JET EXPERIMENT SUMP TANK ASSY SUMP TANK COVER GASKET			
DRW	T OQUIN	07/10/2005				
CHK						
ENG	V GRAVES	07/10/2005				
QA			CAD FILE SUMP TANK COVER GASKET HJT	PREV ASSY 203-HJT-0640	SCALE 1:3	SHEET 1 of 1
DRAWING APPROVALS		DATE	SIZE C	DWG NO. 203-HJT-0643	REV A	

NOTES

1. ALL ANGLES 90° ± 1
2. WELDING & INSPECTIONS SHALL BE PERFORMED IN ACCORDANCE WITH AWS D.1.6
3. ALL WELDS SHALL BE DYE PENETRANT INSPECTED
4. MATERIAL CERTIFICATIONS REQUIRED

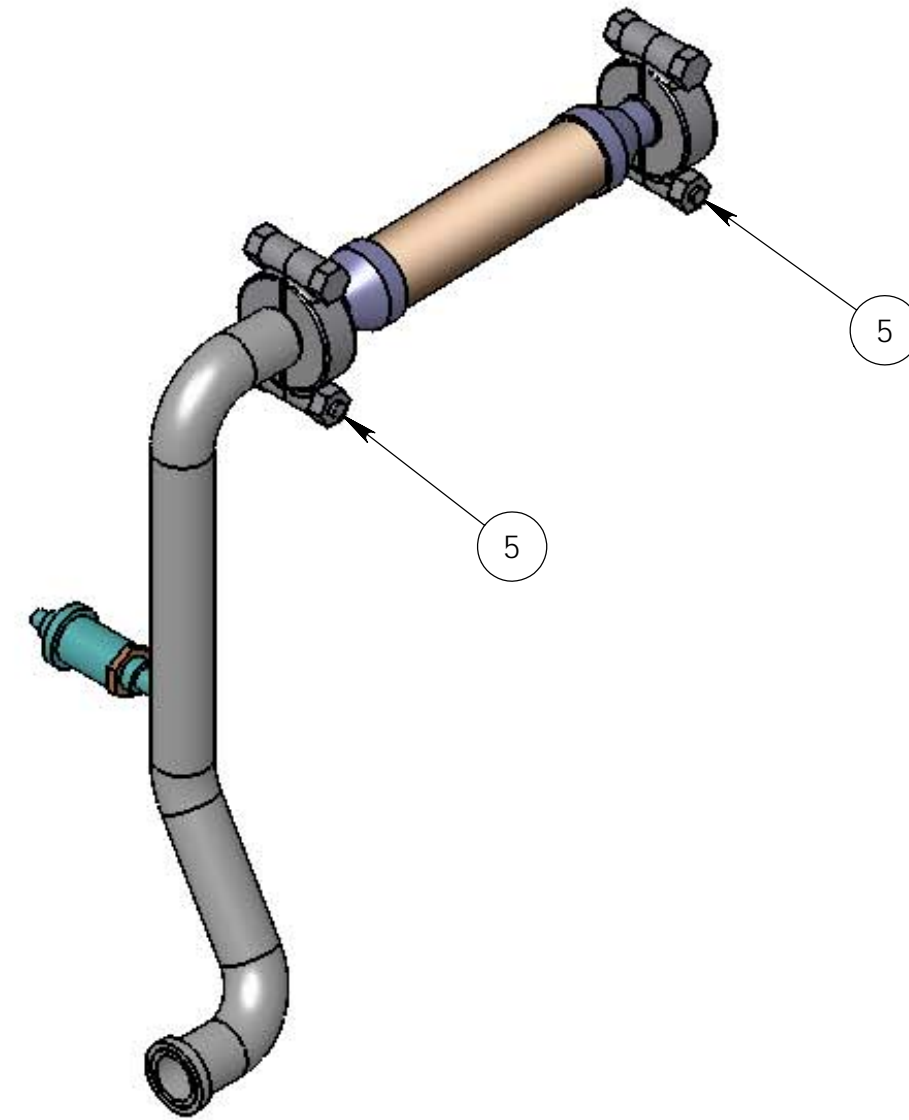
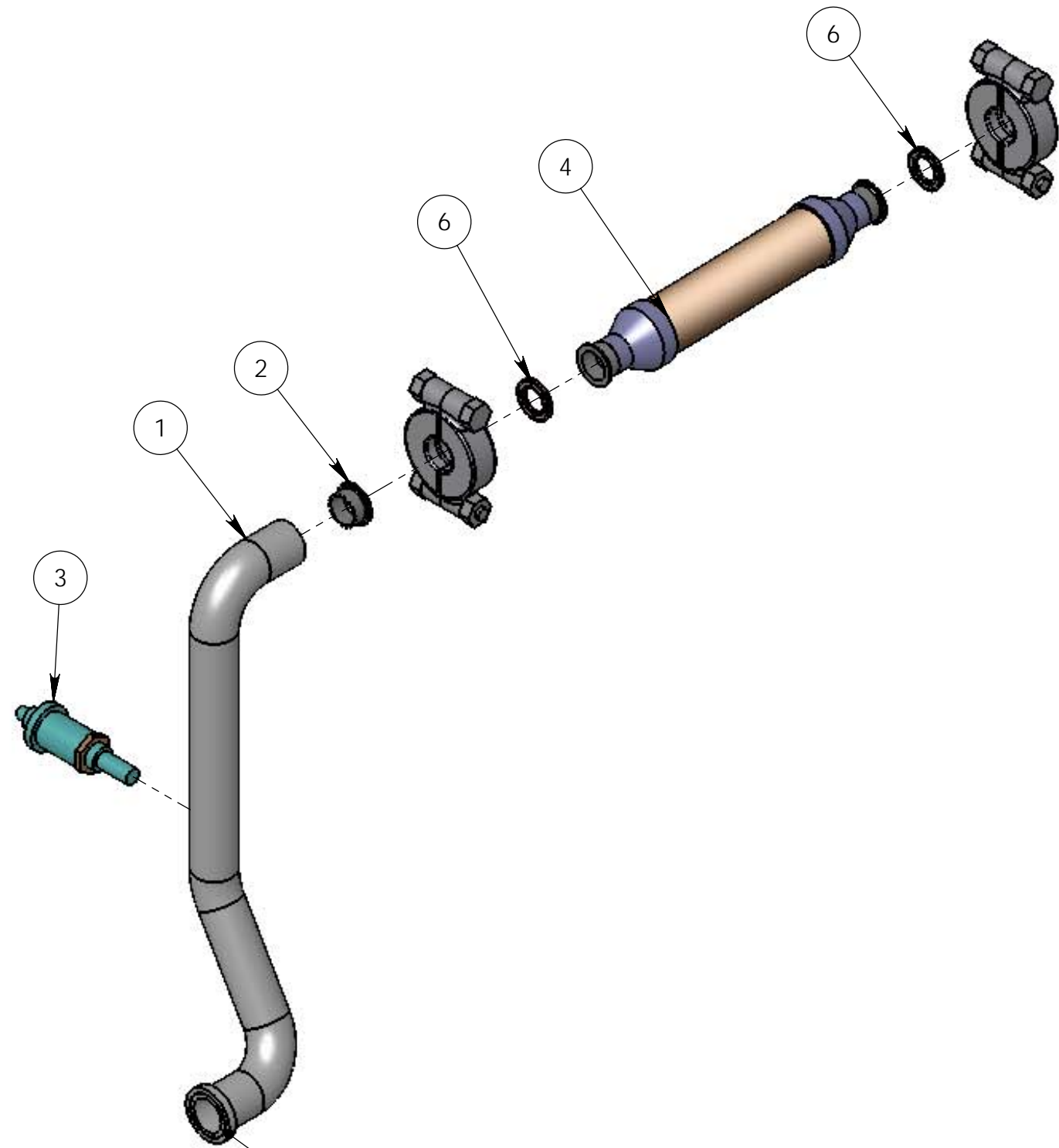


ITEM NO.	QTY.	DESCRIPTION	MATERIAL	LENGTH
2	2	ANGLE, 1.50 x 1.00 x .13 x 2.00	SS - 304L, ASTM A276	2.00
1	1	TUBE, 1.50 SQ. x .12 x 25.50	SS - 304, ASTM A554	25.50

<p>THIRD-ANGLE PROJECTION</p> <p>UNLESS OTHERWISE NOTED</p> <p>1. ALL DIMENSIONS ARE IN INCHES</p> <p>2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M</p> <p>3. MACHINED FINISH 125 MICRO-INCHES RMS</p> <p>4. CONCENTRICITY .010 TIR</p> <p>5. MACHINED ANGLES ±1/2°</p> <p>6. FORMED ANGLES ±1°</p> <p>7. BREAK SHARP CORNERS AND REMOVE ALL BURRS</p> <p>8. X DECIMALS ±.030</p> <p>9. XX DECIMALS ±.010</p> <p>10. XXX DECIMALS ±.005</p>	<p>This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.</p>		<p>OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>		
	<p>DES V GRAVES 01/12/2006</p> <p>DRW T OQUIN 01/12/2006</p> <p>CHK</p> <p>ENG V GRAVES 01/12/2006</p> <p>QA</p>		<p>REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION</p>		
<p>MERIT EXPERIMENT SUMP TANK ASSY SUMP TANK SUPPORT</p>		<p>CAD FILE SUMP TANK SUPPORT HJT</p>	<p>PREV ASSY 203-HJT-0640</p>	<p>SCALE 1:2</p>	<p>SHEET 1 of 1</p>
<p>DRAWING APPROVALS</p>		<p>DATE</p>	<p>SIZE C</p>	<p>DWG NO. 203-HJT-0647</p>	<p>REV A</p>

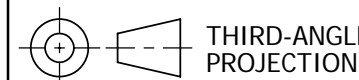
NOTES

1. WELDING & INSPECTIONS SHALL BE PERFORMED IN ACCORDANCE WITH AWS D.1.6
2. ALL WELDS SHALL BE DYE PENETRANT INSPECTED
3. DIMENSIONS SHOWN ARE APPROXIMATE. FIELD MEASUREMENT REQUIRED
4. MATERIAL CERTIFICATIONS REQUIRED
5. PIPE TO TUBE ADAPTER NOT SHOWN



1.00 DIA 4-BOLT SAE FLANGE PORT
CODE 61 (3000 PSI)

ITEM	Default/ QTY.	NAME	MATERIAL	DESCRIPTION	DWG
6	2	kwik-clamp gasket hjt	EPDM	SWAGelok JC40E KWIK-CLAMP GASKET - 1" OD	N/A
5	2	Jensen Clamp #AJC13HP	SS - 304	JENSEN AJC13HP - 1" CLAMP	N/A
4	1	flex supply line assy hjt	---	1" ID ASSY, XXX FACE-FACE	N/A
3	1	pressure transducer hjt	---	VAC/2000PSI TRANSDUCER, 4-20MA	N/A
2	1	tube1.0	SS - 304L	SWAGelok KWIK-CLAMP BUTT WELD FERRELL - 1.00 OD x .50	N/A
1	1	hg cyl discharge tube hjt	SS - 304L, ASTM A279	PIPE, 1" SCH 40	203-HJT-0671



THIRD-ANGLE
PROJECTION

UNLESS OTHERWISE NOTED

1. ALL DIMENSIONS ARE IN INCHES
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M
3. MACHINED FINISH 125 MICRO-INCHES RMS
4. CONCENTRICITY .010 TIR
5. MACHINED ANGLES ±1/2°
FORMED ANGLES ±1°
6. BREAK SHARP CORNERS AND REMOVE ALL BURRS
7. WHOLE NUMBERS AND FRACTIONS ±1/16
8. X DECIMALS ±.030
9. XX DECIMALS ±.010
10. XXX DECIMALS ±.005

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OAK RIDGE NATIONAL LABORATORY
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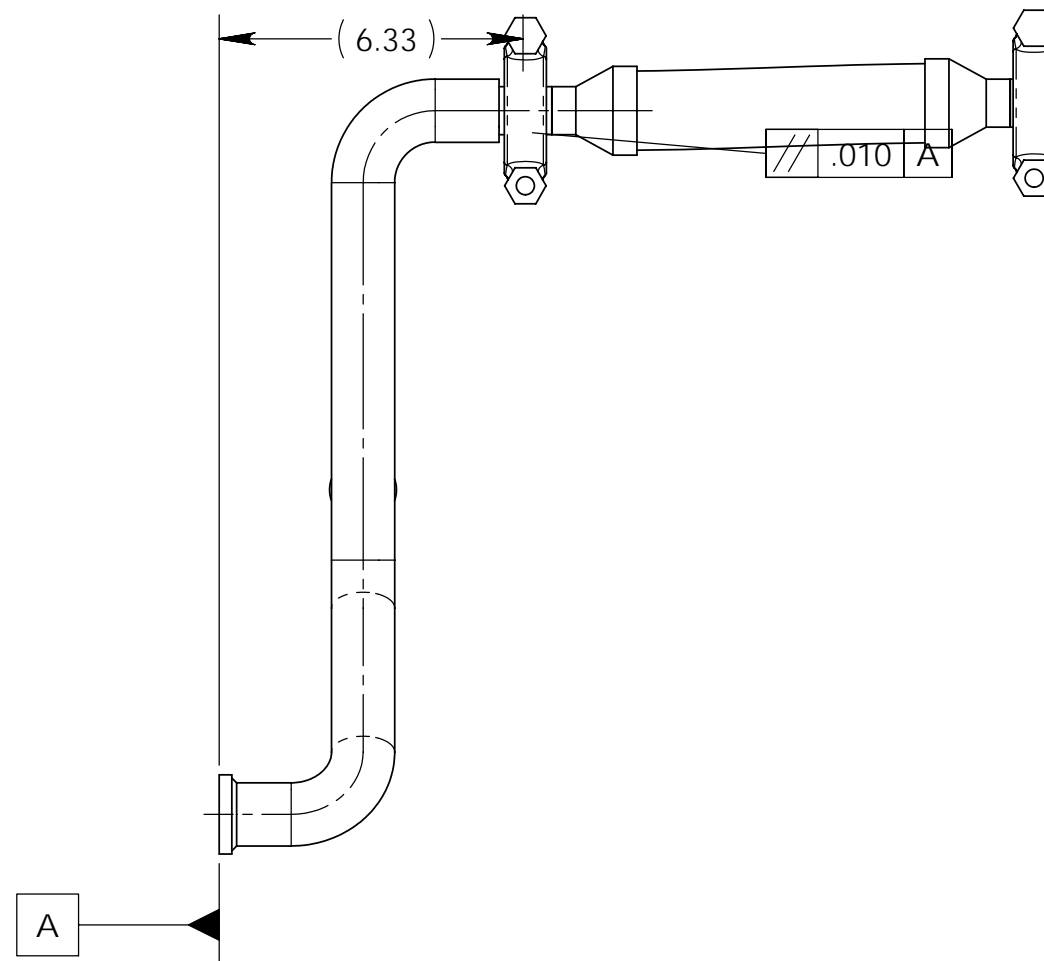
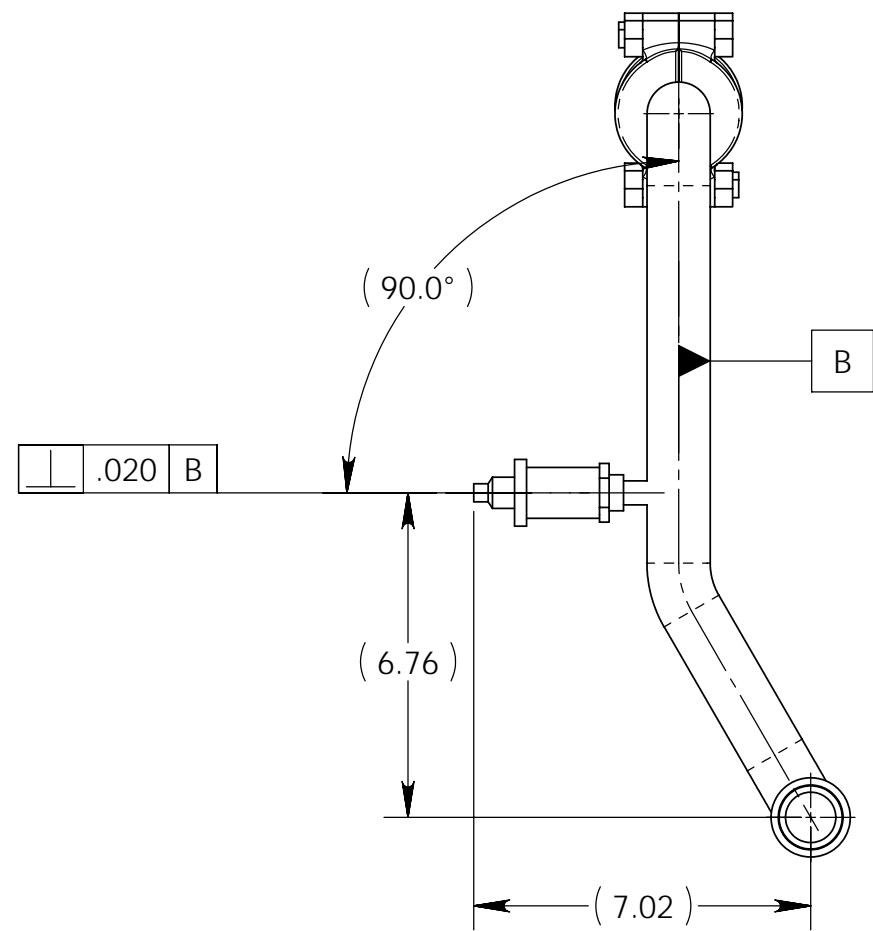
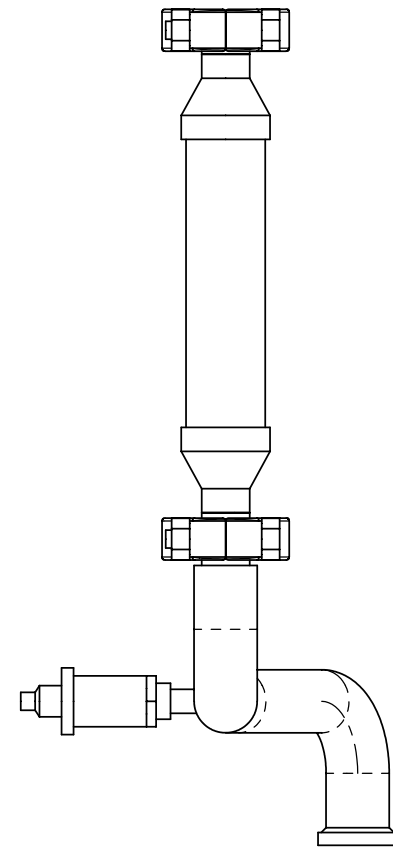


REMOTE SYSTEMS GROUP
NUCLEAR SCIENCE & TECHNOLOGY DIVISION

**NUFACT HG JET EXPERIMENT
SYRINGE CYLINDER ASSY
HG DISCHARGE ASSY**

CAD FILE	PREV ASSY	SCALE	SHEET
HG DISCHARGE ASSY HJT	203-HJT-0650	1:4	1 of 2
SIZE	DWG NO.	REV	
C	203-HJT-0670	A	

DRAWING APPROVALS DATE

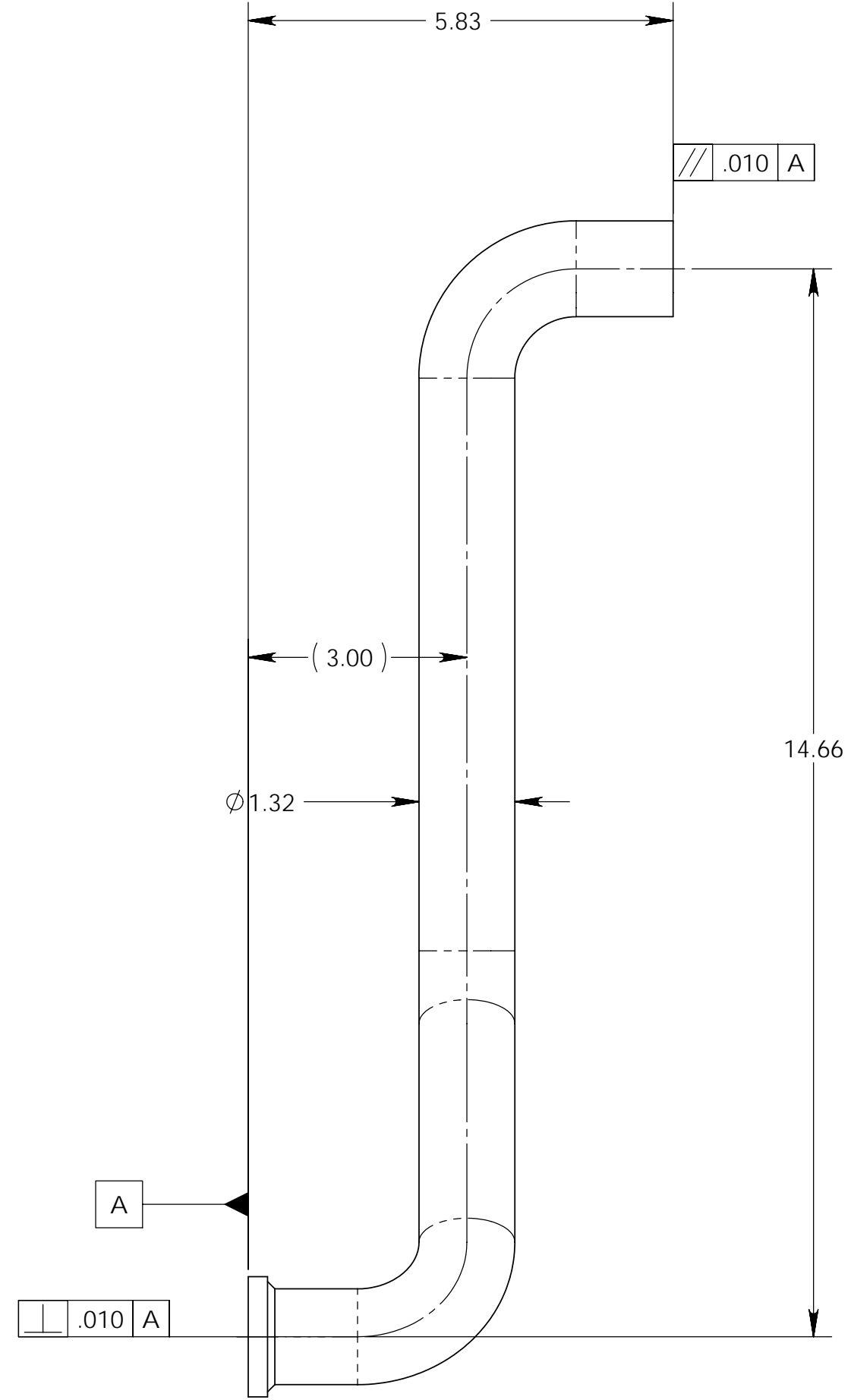
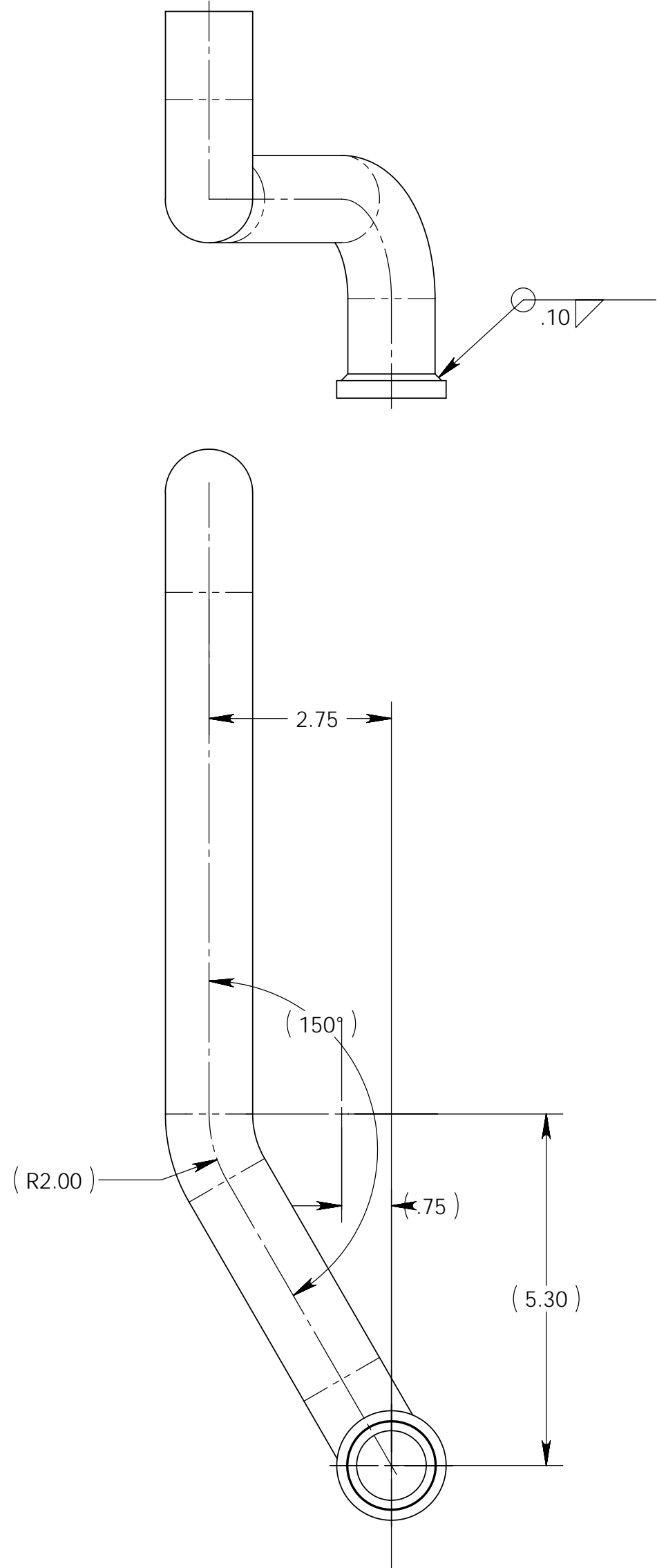


NOTES

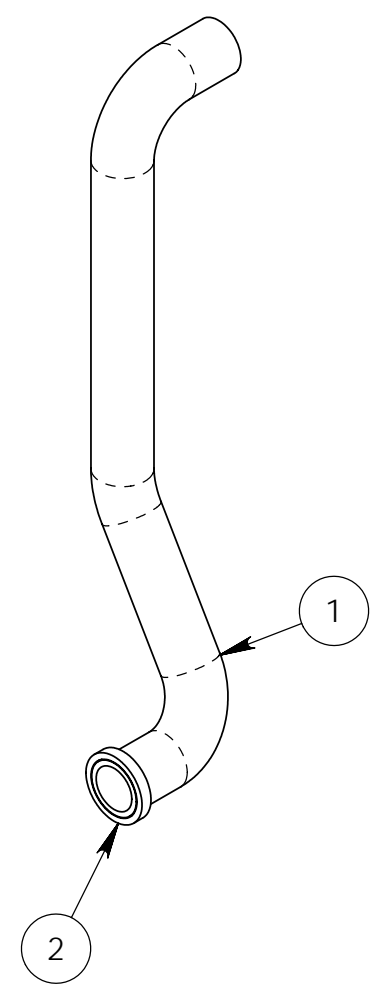
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3. DIMENSIONS SHOWN ARE APPROXIMATE. FIELD MEASUREMENT REQUIRED
4. MATERIAL CERTIFICATIONS REQUIRED

<p>THIRD-ANGLE PROJECTION</p>	This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.			<p>OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>		
	UNLESS OTHERWISE NOTED 1. ALL DIMENSIONS ARE IN INCHES 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M 3. MACHINED FINISH 125 MICRO-INCHES RMS 4. CONCENTRICITY .010 TIR 5. MACHINED ANGLES ±1/2° 6. FORMED ANGLES ±1° 7. BREAK SHARP CORNERS AND REMOVE ALL BURRS 8. X DECIMALS ±.030 9. XX DECIMALS ±.010 10. XXX DECIMALS ±.005			<p>REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION</p>		
DES	V GRAVES	09/26/2005	NUFACT HG JET EXPERIMENT SYRINGE CYLINDER ASSY HG DISCHARGE ASSY			
DRW	T OQUIN	09/26/2005				
CHK						
ENG	V GRAVES	09/26/2005				
QA			CAD FILE	PREV ASSY	SCALE	SHEET
			HG DISCHARGE ASSY HJT	203-HJT-0650	1:4	2 of 2
DRAWING APPROVALS			DATE	SIZE	DWG NO.	REV
				C	203-HJT-0670	A

S THIS DRAWING PRODUCED ON SOLIDWORKS



- NOTES
1. ALL BENDS $90^\circ \pm 2^\circ$ UNLESS OTHERWISE NOTED
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 3. ALL WELDS SHALL BE DYE PENETRANT INSPECTED ALL DIMENSIONS ARE APPROXIMATE. FIELD MEASUREMENT REQUIRED
 4. MATERIAL CERTIFICATIONS REQUIRED



ITEM NO.	QTY.	DESCRIPTION	MATERIAL	LENGTH
2	1	1.00 DIA SAE 4-BOLT FLANGE, CODE 61 (3000 PSI)	SS - 304L, ASTM A276	N/A
1	1	PIPE, 1.315 OD SCH 40	SS - 304L, ASTM A269	FIELD MEASURE

THIRD-ANGLE PROJECTION

UNLESS OTHERWISE NOTED

1. ALL DIMENSIONS ARE IN INCHES
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3. MACHINED FINISH 125 MICRO-INCHES RMS
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5. MACHINED ANGLES $\pm 1/2^\circ$
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8. WHOLE NUMBERS AND FRACTIONS $\pm 1/16$
9. X DECIMALS $\pm .030$
10. XX DECIMALS $\pm .010$
11. XXX DECIMALS $\pm .005$

DES V GRAVES 09/26/2005

DRW T OQUIN 09/26/2005

CHK

ENG V GRAVES 09/26/2005

QA

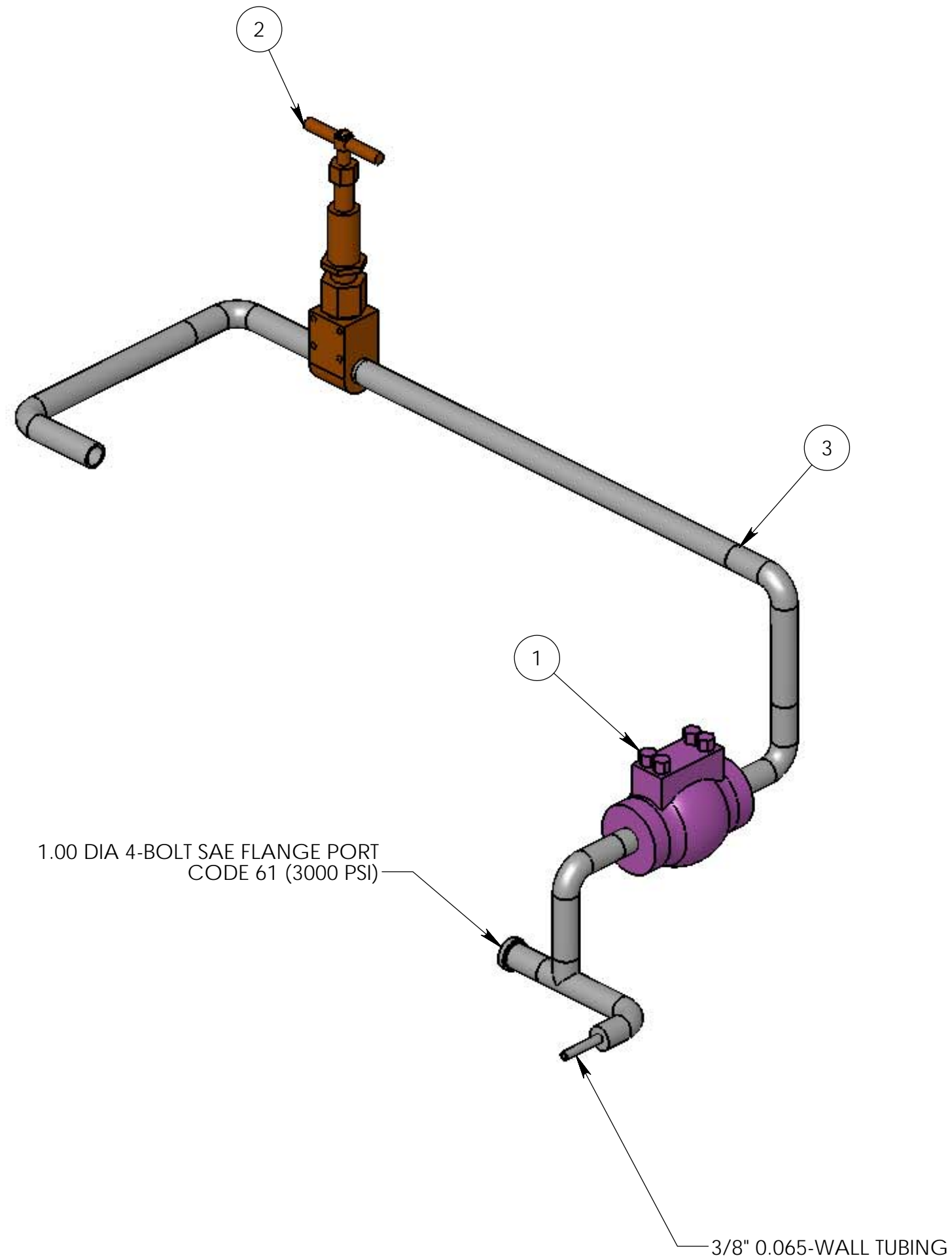
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Oak Ridge National Laboratory
 operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN

NSTB REMOTE SYSTEMS GROUP
Nuclear Science & Technology Division

**NUFACT HG JET EXPERIMENT
 HG DISCHARGE ASSY
 HG CYL DISCHARGE PIPING**

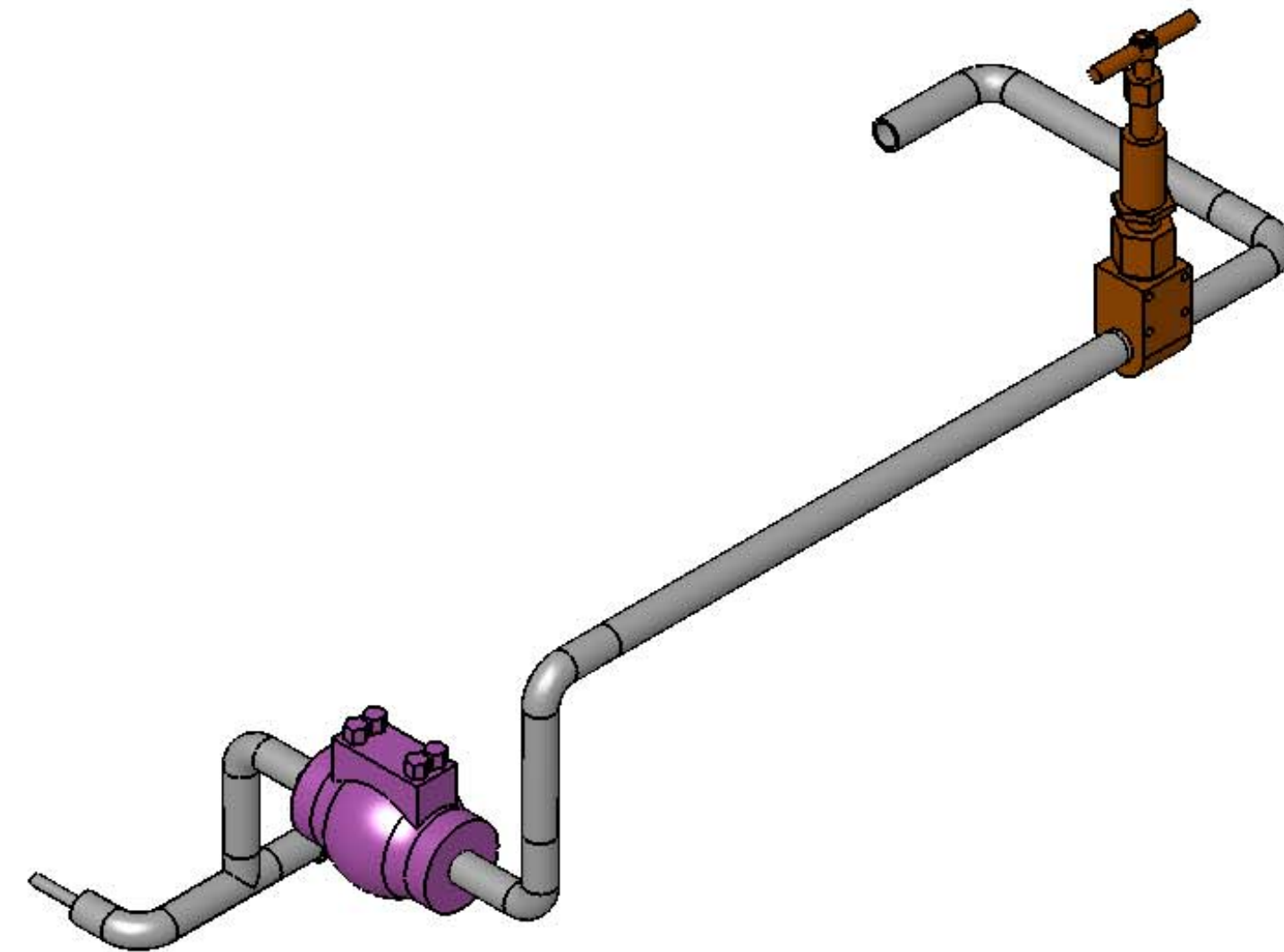
CAD FILE	PREV ASSY	SCALE	SHEET
HG CYL DISCHARGE TUBE HJT	203-HJT-0670	1:2	1 of 1
SIZE	DWG NO.	REV	
C	203-HJT-0671	A	

DWG NO. 203-HJT-0671



NOTES

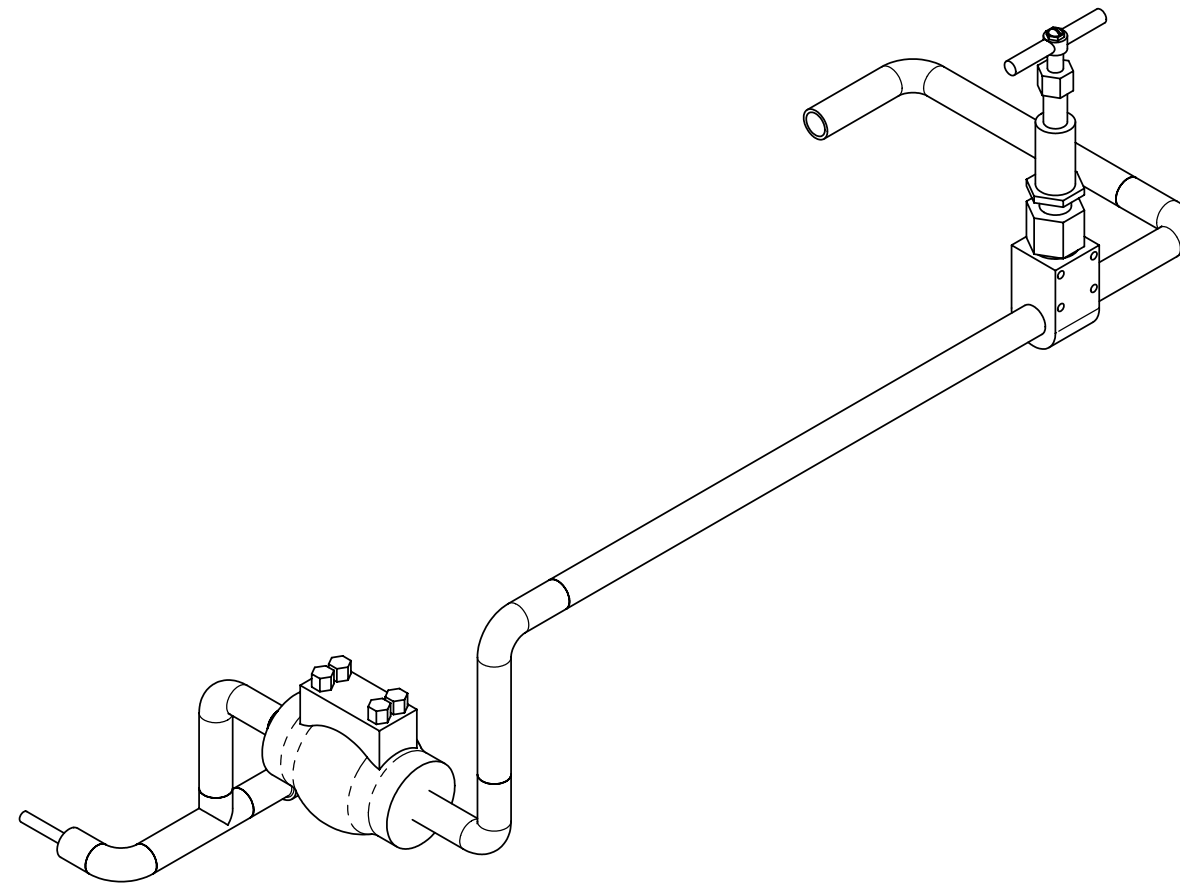
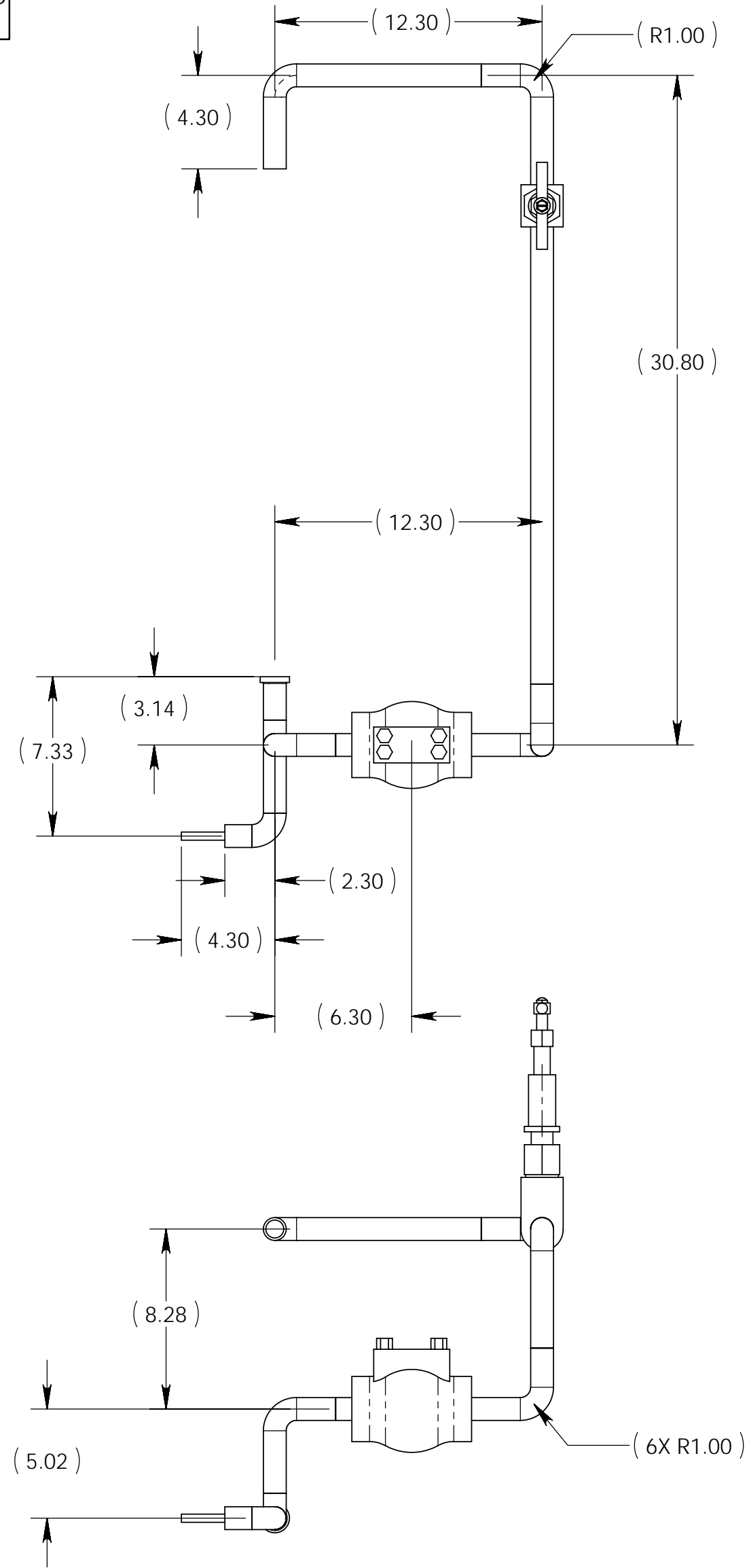
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4. MATERIAL CERTIFICATIONS REQUIRED



ITEM	QTY.	NAME	MATERIAL	DESCRIPTION	DWG
3	1	hg inlet piping hjt	SS - 304L, ASTM A269	PIPE, 1" SCH 40	N/A
2	1	manual valve hjt	SS	SWAGelok #SS-12UW-TW	N/A
1	1	checkvalve hjt	---	WARREN CLASS 1500 SWING CHECK VALVE 1503HF	N/A

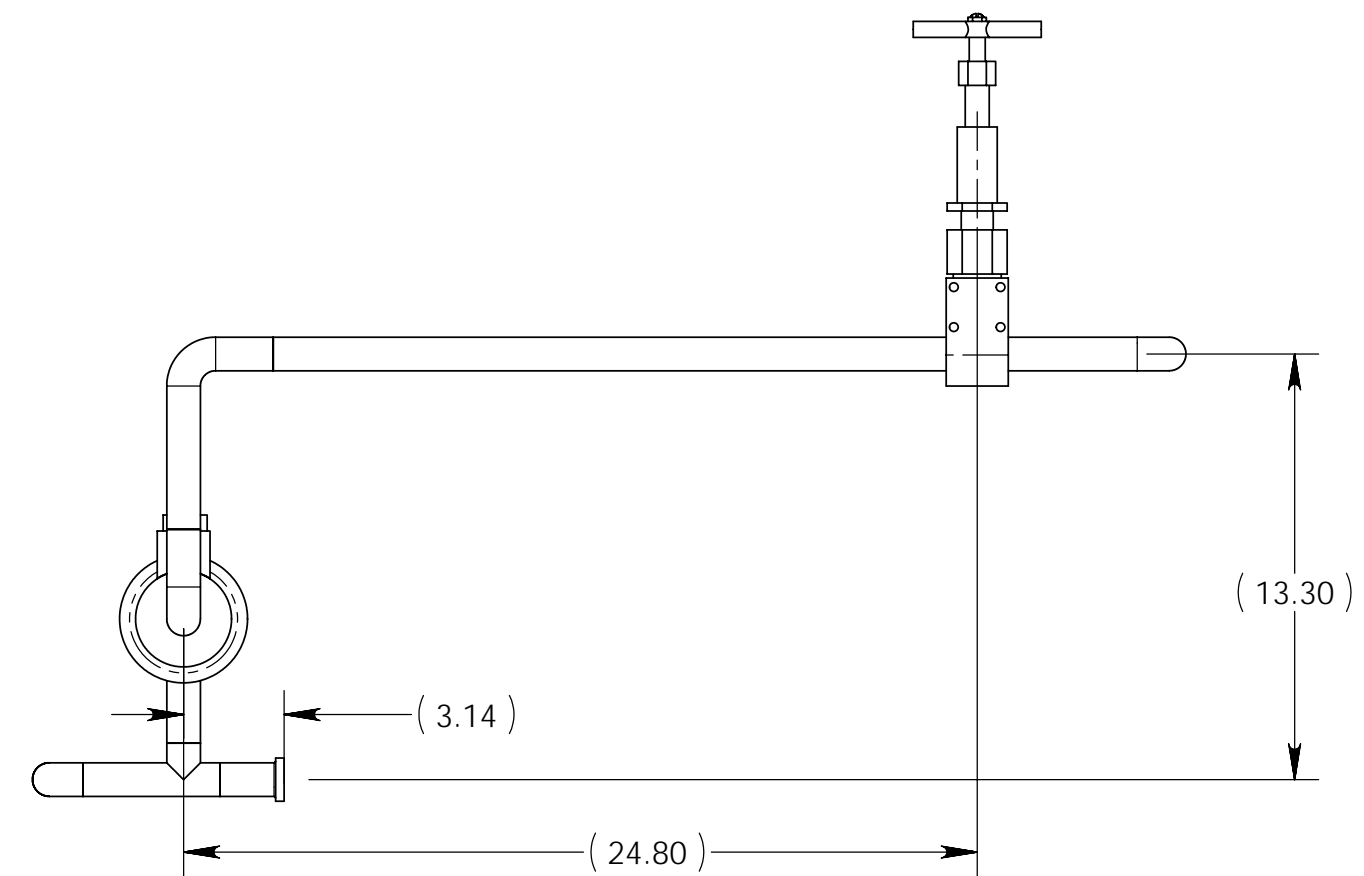
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<p>CAD FILE HG INLET ASSY HJT</p> <p>SIZE DWG NO. C</p>		<p>PREV ASSY 203-HJT-0600</p> <p>SCALE 1:5</p>	<p>SHEET 1 of 2</p> <p>REV A</p>	<p>DRAWING APPROVALS DATE</p>

S THIS DRAWING PRODUCED ON SOLIDWORKS



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<table border="1"> <tr> <td>DES</td> <td>V GRAVES</td> <td>01/12/2006</td> </tr> <tr> <td>DRW</td> <td>T OQUIN</td> <td>01/12/2006</td> </tr> <tr> <td>CHK</td> <td></td> <td></td> </tr> <tr> <td>ENG</td> <td>V GRAVES</td> <td>01/12/2006</td> </tr> <tr> <td>QA</td> <td></td> <td></td> </tr> </table>			DES	V GRAVES	01/12/2006	DRW	T OQUIN	01/12/2006	CHK			ENG	V GRAVES	01/12/2006	QA			<p>MERIT EXPERIMENT HG SYRINGE ASSY HG INLET ASSY</p>		
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<p>CAD FILE HG INLET ASSY HJT</p>		<p>PREV ASSY 203-HJT-0600</p>	<p>SCALE 1:6</p>	<p>SHEET 2 of 2</p>																
<p>SIZE C</p>		<p>DWG NO. 203-HJT-0680</p>		<p>REV A</p>																

DWG NO. 203-HJT-0680