



# Mercury Delivery System Issues

**Van Graves**

**Tony Gabriel, Phil Spampinato**

**Targetry Teleconference**

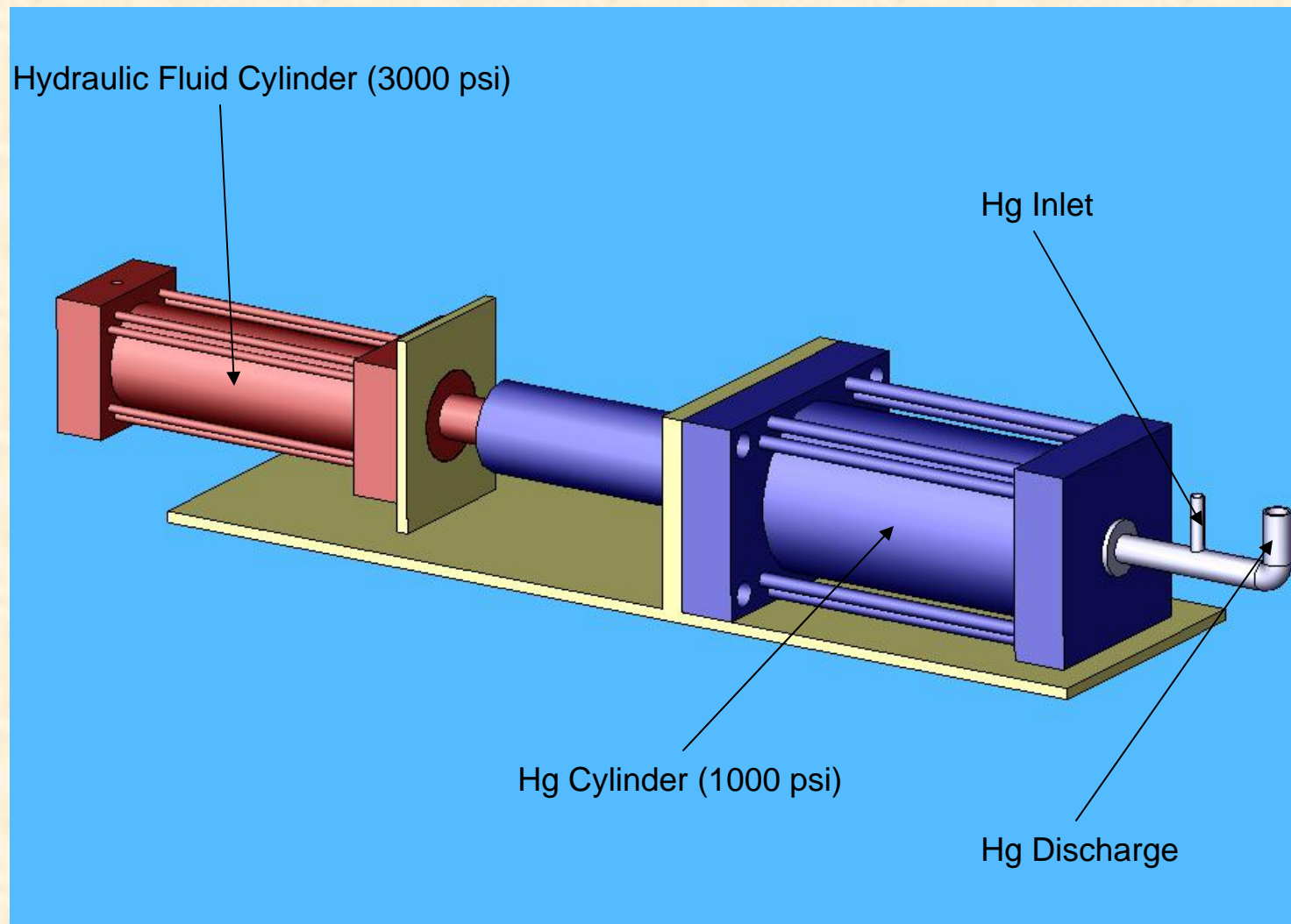
**21 Dec 2004**

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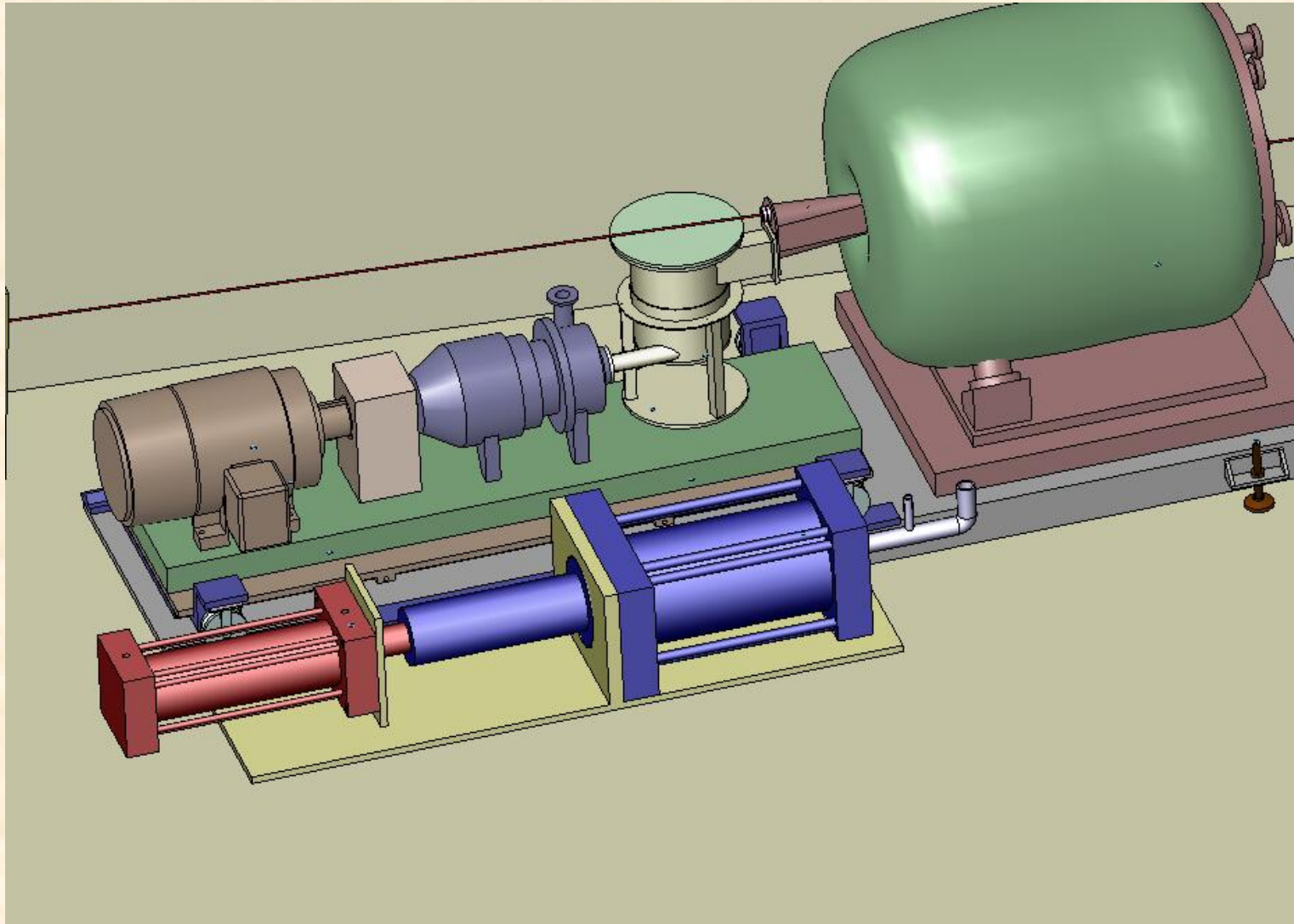
# Pump Heat Issues

- **Per centrifugal pump vendor**
  - Pump efficiency 23%
  - Heat energy into mercury is 40.5hp (30kw)
    - With Vol=12liter,  $\Delta T=2.4^{\circ}\text{F}/\text{sec}$  ( $1.3^{\circ}\text{C}/\text{sec}$ )
- **Possible solutions**
  - Increase Hg volume ( $\Delta T$  decreases linearly with Hg mass)
  - Add heat exchanger for system testing
    - Perhaps not needed during CERN tests
  - Investigate alternative Hg delivery systems
    - Experiment lends itself to non-continuous flow approach

# Mercury Syringe Concept



# Syringe Layout



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# Syringe Performance Benefits

- **Piston-driven jet is unaffected by pressure drops in downstream piping**
  - Nozzle/piping changes will not affect Hg delivery ability
  - Jet characteristics should be identical in both high field & no field conditions
- **Piston will be nearly 100% efficient**
  - No significant heat imparted to Hg by piston

# Other Benefits

- **No heat exchanger required**
- **Syringe design may be smaller than shown, depending on Hg volume required**
  - 25gpm -> 50 liter for 30sec, 25 liter for 15sec
  - Concept shown is for 30sec jet
- **Lower power requirements**
  - Initial vendor discussions estimate 20hp
- **No added controls issue with this approach**
- **Initial estimate indicates syringe cost may be much less than pump system, esp. if non-stainless cylinders can be used**

# Hg Delivery System Comparison

<i>Attribute</i>	<i>Pump</i>	<i>Syringe</i>	<i>Attribute</i>	<i>Pump</i>	<i>Syringe</i>
<b>Continuous Flow</b>	√		<b>Size</b>		√*
<b>Hg Inventory</b>	√*		<b>Power Requirements</b>		√
<b>Piping Loss Effects</b>		√	<b>No Heat Exchanger</b>		√
<b>Jet Consistency In/Out of Field</b>		√	<b>Controls Complexity</b>	--	--
<b>Hg Temp Rise</b>		√	<b>Cost</b>		√
<b>Magnetic Field Effects</b>		√			

\* Depending on design

# Basic Questions / Issues

- **Jet duration directly affects required Hg volume**
  - Initial sizing based on 30 sec jet
  - 15T field duration is only 1 sec
- **Hydraulics in tunnel**
  - What fluids are acceptable (flammability)?



# Recommendations

- **Change baseline Hg delivery system to hydraulic cylinder**
- **Set required jet duration to 10-15 sec**