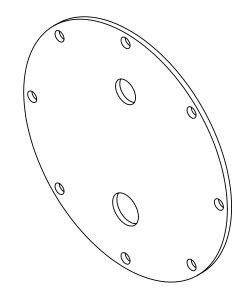
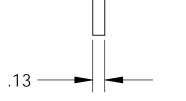


NOTES

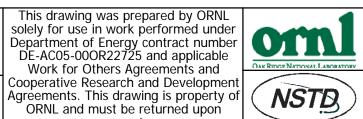
1. MATERIAL CERTIFICATIONS REQUIRED





THIRD-ANGLE PROJECTION

MATERIAL: SS - 304L, ASTM A-240



OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN

REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION

MERIT EXPERIMENT SECONDARY CONTAINMENT ASSY DRAIN CONNECTOR PLATE

UNLESS OTHERWISE NOTED	Agreem	ments. This drawing is property of		N	STR)	REMOTE SYSTEMS GROUP		
INCHES	ORNL and must be returned upon			NUCLEAR SCIENCE & TECHNOLOGY DIV				SION
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M	request.							
3. MACHINED FINISH 125 MICRO-	DES	V GRAVES	01/06/2006					
INCHES RMS 4. CONCENTRICITY .010 TIR	DRW	T OQUIN	01/06/2006	SECONDARY CONTAINMENT ASSY				
5. MACHINED ANGLES $\pm 1/2^{\circ}$								
FORMED ANGLES ±1°	СНК	P SPAMPINATO	01/17/2006					
6. BREAK SHARP CORNERS AND				DRAIN CONNECTOR PLATE				
REMOVE ALL BURRS 7. WHOLE NUMBERS AND	ENG V GRAVES		01/06/2006					
FRACTIONS ±1/16	QA			CAD FIL	E	PREV ASSY	SCALE	SHEET
8. X DECIMALS ±.030 9. XX DECIMALS ±.010				CONNEC	TOR PLATE HJT	203-HJT-0730	1:1	1 of 1
10.XXX DECIMALS ±.005		-	-		DWG NO.			REV
	DRAWING APPROVALS		DATE	C		203-HJT-0761		0