



4	8	HX-SHCS 0.25-20x0.75x0.75-N	SS - 18-8	.25-20 X .75 SHCS	N/A				
3	2	staubli_plug_spx06_7202	---	HYDRAULIC BULKHEAD CONNECTOR, SUPPLIED BY OTHERS	N/A				
2	1	connector plate gasket hjt	1/16" BUNA-N SHEET. 50A	MCMaster-CARR #86715K279	203-HJT-0732				
1	1	hydraulics plate	SS - 304L, ASTM A-240	PLATE, 6.000 DIA X .125 THK	203-HJT-0731				
ITEM	hydraulics/QTY.	NAME	MATERIAL	DESCRIPTION	DWG				
THIRD-ANGLE PROJECTION		This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.		<b>OAK RIDGE NATIONAL LABORATORY</b> operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN					
UNLESS OTHERWISE NOTED 1. ALL DIMENSIONS ARE IN INCHES 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M 3. MACHINED FINISH 125 MICRO-INCHES RMS 4. CONCENTRICITY .010 TIR 5. MACHINED ANGLES ±1/2° FORMED ANGLES ±1° 6. BREAK SHARP CORNERS AND REMOVE ALL BURRS 7. WHOLE NUMBERS AND FRACTIONS ±1/16 8. X DECIMALS ±.030 9. XX DECIMALS ±.010 10. XXX DECIMALS ±.005		DES	V GRAVES	01/06/2006	<b>MERIT EXPERIMENT</b> <b>SECONDARY CONTAINMENT ASSY</b> <b>CONNECTOR PLATE ASSY - HYDRAULICS</b>				
DRW	T OQUIN	01/06/2006							
CHK	P SPAMPINATO	01/17/2006							
ENG	V GRAVES	01/06/2006							
QA									
		CAD FILE	CONNECTOR PLATE ASSY HJT	PREV ASSY	203-HJT-0700	SCALE	1:2	SHEET	1 of 1
		SIZE	DWG NO.	203-HJT-0730		REV	0		
		DRAWING APPROVALS	DATE						