



MATERIAL: 1/8" BUNA-N SHEET, 50A

<p>THIRD-ANGLE PROJECTION</p>	This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.			<p>OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>																		
	UNLESS OTHERWISE NOTED 1. ALL DIMENSIONS ARE IN INCHES 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M 3. MACHINED FINISH 125 MICRO-INCHES RMS 4. CONCENTRICITY .010 TIR 5. MACHINED ANGLES ±1/2° FORMED ANGLES ±1° 6. BREAK SHARP CORNERS AND REMOVE ALL BURRS 7. WHOLE NUMBERS AND FRACTIONS ±1/16 8. X DECIMALS ±.030 9. XX DECIMALS ±.010 10. XXX DECIMALS ±.005			<p>REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION</p>																		
<table border="1"> <tr> <td>DES</td> <td>V GRAVES</td> <td>07/10/2005</td> </tr> <tr> <td>DRW</td> <td>T OQUIN</td> <td>07/10/2005</td> </tr> <tr> <td>CHK</td> <td>P SPAMPINATO</td> <td>01/31/2006</td> </tr> <tr> <td>ENG</td> <td>V GRAVES</td> <td>07/10/2005</td> </tr> <tr> <td>QA</td> <td></td> <td></td> </tr> <tr> <td>-</td> <td>-</td> <td>-</td> </tr> </table>			DES	V GRAVES	07/10/2005	DRW	T OQUIN	07/10/2005	CHK	P SPAMPINATO	01/31/2006	ENG	V GRAVES	07/10/2005	QA			-	-	-	<p align="center">NUFACT HG JET EXPERIMENT SUMP TANK ASSY SUMP TANK COVER GASKET</p>	
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CAD FILE SUMP TANK COVER GASKET HJT		PREV ASSY 203-HJT-0640	SCALE 1:3	SHEET 1 of 1																		
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