



MATERIAL: LEXAN

1	CHANGED HG LEVEL SENSOR MOUNT HOLE	3/7/2006	VBG	VBG
REV	DESCRIPTION	DATE	BY	APPROVED

<p>THIRD-ANGLE PROJECTION</p>	This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.			<p>OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>		
	UNLESS OTHERWISE NOTED 1. ALL DIMENSIONS ARE IN INCHES 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M 3. MACHINED FINISH 125 MICRO-INCHES RMS 4. CONCENTRICITY .010 TIR 5. MACHINED ANGLES ±1/2° 6. FORMED ANGLES ±1° 7. BREAK SHARP CORNERS AND REMOVE ALL BURRS 8. WHOLE NUMBERS AND FRACTIONS ±1/16 9. X DECIMALS ±.030 10. XXX DECIMALS ±.010 11. XXXX DECIMALS ±.005			<p>REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION</p>		
DES	V GRAVES	06/08/2005	<p align="center">NUFACT HG JET EXPERIMENT SUMP TANK ASSY SUMP TANK COVER</p>			
DRW	T OQUIN	06/08/2005				
CHK	P SPAMPINATO	01/31/2006				
ENG	V GRAVES	06/08/2005				
QA			CAD FILE	PREV ASSY	SCALE	SHEET
			SUMP TANK COVER HJT	203-HJT-0640	1:4	1 of 1
DRAWING APPROVALS			DATE	SIZE	DWG NO.	REV
				C	203-HJT-0642	1