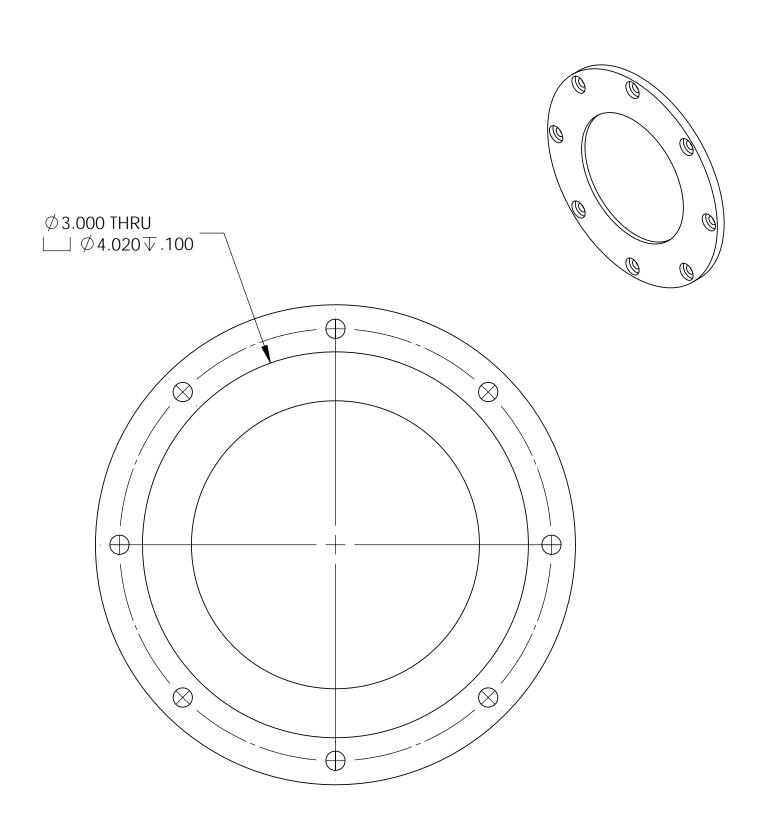


NOTES

1. MATERIAL CERTIFICATIONS REQUIRED



MATERIAL: AL - 6061 T6, ASTM B-209

203-HJT-0633

| THIRD-ANGLE PROJECTION | solely f Departi DE-A Wor | Irawing was prepared or use in work perfo ment of Energy conti C05-00OR22725 and k for Others Agreem | rmed under ract number applicable ents and | | | K RIDGE NATIONAL LABORATORY ated for the U.S. Department of Energy under ontract DE-AC05-000R22725 Oak Ridge, TN | | |
|--|---|--|---|--|---------------------|--|-------|--------|
| NLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN INCHES INTERPRET DIMENSIONS AND | Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request. | | | NSTE REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION | | | | |
| TOLERANCES PER ASME Y14.5M MACHINED FINISH 125 MICRO- | DES | V GRAVES | 06/09/2005 | NUFACT HG JET EXPERIMENT PRIMARY TUBE ASSY DIAGNOSTIC VIEWPORT COVER | | | | |
| INCHES RMS CONCENTRICITY .010 TIR | DRW | T OQUIN | 06/09/2005 | | | | | |
| MACHINED ANGLES ±1/2° FORMED ANGLES ±1° | СНК | | | | | | | |
| BREAK SHARP CORNERS AND REMOVE ALL BURRS WHOLE NUMBERS AND | ENG | V GRAVES | 06/09/2005 | | | | | |
| FRACTIONS ±1/16 X DECIMALS ±.030 | QA | | | CAD FI | | PREV ASSY | SCALE | SHEET |
| XX DECIMALS ±.010 | | _ | | | C VIEWPORT COVER HJ | T 203-HJT-0630 | 1:1 | 1 of 1 |
| XXX DECIMALS ±.005 | | - | | SIZE | DWG NO. | | | REV |
| DRAWING APPROVALS | | DATE | C | | 203-HJT-0633 | | 0 | |

DWG NO. 203-HJT-0633