

7	2 Socket Countersunk H Cap Screw_Al		ead		SS - 18-8		FLAT SHCS - 5/8-11 x 1.00			/Α	
6	1 hg adsorber hjt						Koby Hg Adsorber, MF-2JKCB, Provided by Princeton		N	/Α	
5	1		hg inlet tube hjt			SS - 304L, ASTM A- 312		0.375 OD X 0.065 WALL RIGID TUBE, FIELD FIT N.			/Α
4	1		hg cylinder drain tube hjt		SS - 304L, ASTM A- 312		0.375 OD X 0.065 WALL RIGID TUBE, FIELD FIT N		/Α		
3	1	sec contain assy hjt					SECON	ARY CONTAINMENT ASSY 203-HJ		IT-0700	
2	1	hg syringe hjt						PRIMAR	Y CONTAINMENT ASSY	203-HJ	T-0600
1	2	hg delivery sys sling brace			AL - 6061 T6, ASTM B-308		ASTM	RIGGING SPREADER 203-H.		T-0501	
ITEM	for dwg/QTY.	NAME			MATERIAL		Γ	DESCRIPTION	DV	VG	
. ALL DIMEN INCHES	THIRD-ANGLE PROJECTION THERWISE NOTED NSIONS ARE IN T DIMENSIONS AND	This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract numb DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Developme Agreements. This drawing is property ORNL and must be returned upon request.			nder nber ble d ment ty of	OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-000R22725 Oak Ridge, TN REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION					
TOLERANCES PER ASME Y14.5M . MACHINED FINISH 125 MICRO-		DES	V GRAVES	06/04/2005		MERIT EXPERIMENT					
INCHES R	MS	DRW	T OQUIN	06/04/2005							
. MACHINED FORMED A	ANGLES ±1/2° NGLES ±1°	СНК	P SPAMPINATO	02/07/2006		HG TARGET SYSTEM ASSY HG DELIVERY SYSTEM ASSY					
REMOVE A	ARP CORNERS AND LL BURRS MBERS AND	ENG	V GRAVES	06/04/2005							
FRACTIONS ±1/16 . X DECIMALS ±.030 . XX DECIMALS ±.010		QA					very sy	STEM HJT	PREV ASSY 203-HJT-0001	SCALE 1:12	SHEET 1 of 1
D.XXX DECI	MALS ±.005	DRAWING APPROVALS				SIZE	DWGN	10.	203-H IT-0500		REV