





Optimization of the target and magnetic horn for the CERN to Fréjus neutrino beam Nikolas Vassilopoulos, IPHC/CNRS, Strasbourg











- Target Studies
- Horn shape & SuperBeam Geometrical Optimization
- Horn Thermo-mechanical Studies
- Energy Deposition, Irradiation and Safety Studies

Proton Beam and Target/Horn Station

- $E_{\rm b} = 4.5 \, {\rm GeV}$
- Beam Power = $4MW \rightarrow 4x1 1.3MW$
- Repetition Rate = 50Hz -> 12.5Hz
- Protons per pulse = 1.1×10^{14}
- Beam pulse length = 0.6ms



(hallo~1%)



4-horn/target system in order to accommodate the 4MW power @ 1-1.3MW, repetition rate @ 12.5Hz for each target



beam window



Important Issues for the engineering of the target

- Heat Removal
 - ✓ Beam \approx 60 120kW depending on Target Material/configuration
- Thermal/mechanical stresses
 - long lived "quasi-static" stresses that generated by temperature variations within the target
 - inertial dynamic stress waves that are generated by the pulsed nature of the beam
- Cooling
 - ✓ water
 - helium
 - peripheral vs transversal cooling
- Neutron Production heat load/damage of horn
- > Safety
- Radiation resistance
- Reliability
- Pion yield

SPL SuperBeam Studies @ NUFACT11

Chris Densham et al. @ RAL

from Liquid Targets to Static Packed one

Summary of target options

Managemented	EUROn	
Wercury jet	20 ROnu-WP2-note-11-01	
nign-2 (too many neutrons & neat load on norn)	- 01	
not chemically compatible with norn		
Graphite rod		
thermal conductivity degrades with radiation damage	e	
mechanical stress depends on dT		
hence short life time		
Beryllium rod		
thermal stress is significant		
alternative geometries could overcome the problem	(still	
under investigation)	6	
Integrated Be target and horn		
extra heat load makes it even more challenging		
combined failure modes could reduce the life time		
Fluidised powder target	favourable baseline for	
potential solution for higher heat load	WPa	
Static pebble bed	VV1 2	
reduced stresses. Favourable transversal cooling. G	Bood vield	
	High	
Science & Technology Facilities Council Ottone Caretta RAL January 2011	Vargets	
KUTNEITORG Appleton Laboratory Store Galeta, Inc., Bandary 2011	2. ** ·	

Cooling layout & medium

Water

avoid enclosed water in proximity of the beam:

1K of (instantaneous) beam induced heating generates approximately 5bar of pressure rise which may result in water hammer and/or cavitation

Helium

favourable methods

almost beam "neutral" is good also for transversal flow cooling (across the beam footprint)

although pressure has to be kept higher (10bar) to obtain a high cooling efficiency.

No generation of stress waves in coolant.

Lew activation of coolant. No corrosion problems

Peripheral vs transversal cooling

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peripheral cooling does not appear sufficient to maintain a low dT within the target material.

A transversal cooling arrangement may be necessary to provide cooling at the core of the target.

Ottone Caretta, RAL, January 2011









Ottone Caretta/RAL

Cylindrical Solid Target

with peripheral cooling

- · Initial baseline was a solid cylindrical beryllium target. This has since been ruled out
 - At thermal equilibrium (after a few hundred beam pulses) large temperature variations develop within the target
 - The large ∆T between the target surface and core leads to an excessive steady-state thermal stress
 - This ∆T depends on the material thermal conductivity and cannot be overcome by more aggressive surface cooling
 ruled out



Temperature (left) and and Von-Mises thermal stress (right) corresponding to steady state operation of a peripherally cooled cylindrical beryllium target

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Packed bed Target

Why packed bed target with transversal cooling is the baseline option ?

- Large surface area for heat transfer
- Coolantable to access areas with highest energy deposition
- Minimal stresses
- Potential heat removal rates at the hundreds of kW level
- Pressurised cooling gas required at high power levels
- Bulk density lower than solid density
- From a thermal and engineering point of view seems a reasonable concept where stress levels in a traditional solid target design look concerningly high



Packed Bed Target Concept for Euronu (or other high power beams) Packed bed cannister in parallel flow configuration

Packed bed target front end









Stresses for the Packed bed target

EUROnu example, 24mm diameter cannister packed with 3mm Ti6Al4V spheres Quasi thermal and Inertial dynamic components



INPUTS			LIMITING FACTORS						
Beam Power	heat deposited	Sphere diameter	Helium	Meximum Power Deposition	Maximum Helium Temperature	Sphere Core Temperature	Max Sphere VMStress	Minimum Yield Stress / VMStress	Pressure Drop
1MW	50kW	3mm	10bar	2.2e9W/m3	133°C	296°C	49MPa	11.7	0.45bar
1.3MW	65kW	3mm	10bar	2.9e9W/m3	133°C	331°C	65MPa	8.7	0.73bar
4MW	200kW	3mm	10bar	8.8e9W/m3	200°C	650°C	116MPa	3.8	2.8bar
4MW	200kW	3mm	20bar	8.8e9W/m3	133°C	557°C	140MPa	3.2	3.4bar
ANN	200kW	3mm	20bar	8.8e9W/m3	200°C	650°C	116MPa	3.8	1.4ber

Alternative solution: pencil "closed" Be Solid target



Temperature (left) and Von-Mises thermal stress (right) corresponding to a steady state operation with a surface $HTC = 4kW/m^2K$, bulk fluid temp = $30^{\circ}C$

Pencil like Geometry merits further investigation

- Steady-state thermal stress within acceptable range
- Shorter conduction path to coolant
- Pressurized helium cooling appears feasible
- Off centre beam effects could be problematic? -
- Needs further thermo-mechanical studies



Horn Studies

evolution of the horn shape after many studies:

details in WP2 notes @ http://www.euronu.org/

- triangle shape (van der Meer) with target inside the horn : in general best configuration for low energy beam
- triangle with target integrated to the inner conductor : very good physics results but high energy deposition and stresses on the conductors
- Forward-closed shape with target integrated to the inner conductor : best physics results, best rejection of wrong sign mesons but high energy deposition and stresses
- forward-closed shape with no-integrated target: best comp between physics and reliability

4-horn/target system to accommodate the MW power scal SPL SuperBeam Studies @ NUFACT11

Horn Shape and SuperBeam geometrical Optimization



A. Longhin/CEA

Parameters	value [mm]	
L_1, L_2, L_3, L_4, L_5	589, 468, 603, 475, 10.8	
t_1, t_2, t_3, t_4	3, 3, 3, 3	
r_1, r_2	108	
r_3	50.8	
R^{tg}	12	
L^{tg}	780	
z^{tg}	68	
R_2, R_3	191, 359	
R_1 combined	12	
R_1 separate	30	



minimize λ , the δ_{cp} -averaged 99%CL sensitivity limit on $\sin^2 2\theta_{13}$ broad scan, then fix & restrict parameters then re-iterate for best horn parameters & SuperBeam geometry

Converging to better limits



broad parameters' scan

- restricted intervals for effective parameters \rightarrow horn with min λ
- vary tunnel parameters in L [15-35] m r [1.5-4.5] m

A. Longhin

Third EUROnu annual meeting, RAL 19 Jan 2011

Horn Stress Studies



horn structure

- Al 6061 T6 alloy; good trade off between mechanical strength, resistance to corrosion and electrical conductivity and cost
- horn thickness has to be as small as possible for the best physics performance and to limit energy deposition from secondary particles but thick enough to sustain dynamic stress from the pulsed currents.

horn stress and deformation

- magnetic pressure and thermal dilatation
- ✓ COMSOL, ANSYS software

coolingwater

EUROnu scenario for 4-horn system



Parameters	value [mm]
L_1, L_2, L_3, L_4, L_5	589, 468, 603, 475, 10.8
t_1, t_2, t_3, t_4	3, 10, 3, 10
r_1, r_2	108
r_3	50.8
R^{tg}	12
L^{tg}	780
z^{tg}	68
R_2, R_3, R_4	191, 359, 272
R_1 non integrated	30

 Table 1: Horn geometric parameters.



Parameters	Range	Reference value
Beam Power $P_{beam}[MW]$	-	4
Energy per pulse[kJ]	-	80
Kinetic energy of protons[GeV]		4.5
Number of pulse in 1s		50
Number of protons per pulse		1.11×10^{14}
Number of bunch per pulse		6
Number of protons per bunch		1.85×10^{13}
bunch duration[ns]		120
Energy per bunch[kJ]		13.33
Power for each bunch[GW]		111
repetition rate per horn[Hz]	-	12.5(16.6)
Power per horn[MW]	11.3	1.4
Peak Current I_0 [kA]	300 350	350
Beam width σ [mm]	-	4
Current frequency per horn [Hz]	-	12.5 (16.6)

Table 2: Beam and horn parameters.

Stress Analysis for the SPL SuperBeam Horn I



Stress Analysis II

Combined analysis of Thermo-mechanical and magnetic pressure induced stresses:

- significant stress or the inner conductor especially, for the upstream corner and downstream plate inner part
- high stress at inner conductor welded junctions
- thermal dilatation contributes to longitudinal stress; displacement is low due to the magnetic pulse
- maximum displacement at downstream plate
- > horn lifetime estimation: results have to be compared with fatigue strength data
- > more water-jet cooling might be applied



e) $u_{max} = 1.14 \text{ mm}, t = 80.04 \text{ ms}$





displacement and stress time evolution, peak magnetic field each T=80ms (4-horns)

f) Von Mises stress $s_{max} = 59.0$ MPa, t = 80.04 ms

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power distribution on Al conductor

planar and/or elliptical water jets
 flow rate between 60-120l/min
 h cooling coefficient 1-7 kW/(m²K)
 EUROnu-Note-10-06

design for 60°C uniform horn temperature:

✓ { h_{corner} , h_{inner} , $h_{outer/horn}$ }= {6.5, 3.8, 1} kW/(m²K)/longitudinal repartition of the jets follows the energy density deposition

 \checkmark 30 jets/horn, 5 systems of 6-jets longitudinally distributed every 60°





for Experimental Hall (Target/Horns, DT, Beam Dump), Safety Gallery, Maintenance Room, Waste

Area

Design includes:

- Proton Driver line
- > Experimental Hall
 - ✓ MW Target Station

Safety II

- ✓ Decay Tunnel
- ✓ Beam Dump
- Maintenance Room
- Service Gallery
 - ✓ Power supply
 - ✓ Cooling system
 - ✓ Air-Ventilation
 - system
- > Waste Area



Energy deposition and

Activation Studies

FLUKA MC + FLAIR

ACTIVITY density in Bq/cm³





- \rightarrow minimum/none effective dose to humans in other galleries
- detailed tables of the radionuclides
- > water contamination from tritium is well kept under safety levels



Eric Baussan, N. Vassilopoulos/IPHC

Energy Deposition in Beam Dump vessel



➤ concrete:

t = 5.6m L = 8.4m

➢ He vessel + iron plates, water cooled
≥ $t_{Fe} = 10-40$ cm
≥ $L_{Fe} = 4$ m

upstream shield (iron plates), water cooled
 t_{Fe} = 40cm
 L_{Fe} = 1m

Graphite beam dump:
 L = 3.2m, W = 4m, H = 4m
 P = 530kW

downstream iron shield (iron plates), water cooled:
 $L_{Fe} = 40$ cm, $W_{Fe} = 4$ m, $H_{Fe} = 4$ m
 $P_{Fe} = 10.3$ kW

outer iron shields (iron plates), water cooled
 L Fee = 2m, WFe = 4.8m, HFe = 4.8m
 PFe = 1.1kW

Activation in molasse

(full 4horn simulation, medium stats: 10⁶ protons, 20% error)

study set up:
✓ packed Ti target, 65%d_{Ti}
✓ 4MW beam, 4horns, 200days of irradiation



 minimum activation leads to minimum water contamination
 concrete thickness determines the activation of the molasse results:

> of all the radionuclide's created ²² Na and tritium could represent a hazard by contaminating the ground water. Limits in activity after 1y=200days of beam:

CERN annual activity constraints in molasse (for achieving 0.3mSv for the public through water)		SuperBeam, (preliminary)
²² Na	4.2 x 10 ¹¹ Bq	- (to be investigated)
tritium	3.1 x 10 ¹⁵ Bq	6x10 ⁸ Bq

Target Activity at Storage Area

study set up:

- packed Ti target, 65%d_{Ti}
- 1.3MW beam, 200days of irradiation
- > no other activation at storage area



Eric Baussan,

N. Vassilopoulos/IPHC

Dose Rates for target/horn at Storage/Service Area, 1

radiation limits as in CNGS notes:

	Limits per 12-months period (mSv)		
	Public	Workers	
France	< 1	< 20	
Switzerland	< 1	< 20	
CERN	< 0.3	< 20, if .gt. 2mSv/month report to Swiss authorities	

rates (e.g.):

The at 60cm distance from the outer conductor (calculation of the rates using 20cmx20cmx20cm mesh binning through out the layout -> choose a slice of xaxis with 20cm thickness and 60cm away)



Dose Rates target/horn at Storage Area, II



-> remote handling mandatory

Eric Baussan, N. Vassilopoulos/IPHC

Conclusions

- > Horn with separated target baseline as result of dynamic and static stress analyses
- ➢ 4-horn system to reduce the 4MW power effects
- > Horn shape defined as forward-closed due to best physics results and reliability issues
- Packed-bed Target is preferable in multi-Watt beam environment due to minimum stresses and high heat rate removal due to transverse cooling among others
- > Stress analysis support the feasibility of the target/horn design. Furthermore the power supply design looks feasible as well
- Minimum activation in molasse rock for current secondary beam layout
- > High dose rates in Storage Gallery -> remote handling for repairs mandatory

to be continued ...

Thanks

"Pencil Shaped" Solid Target

- A potential solution may be found by shaping the upstream end of the target such that the cooling fluid is in close proximity to the region of peak energy deposition
 - Shorter conduction path to coolant
 - Reduced ΔT between surface and location of Tmax
 - Thermal stress is reduced to an acceptable level
 - Able to operate with a factor 2 x less aggressive surface cooling
 - Pressurised helium gas cooling appears feasible



Temperature (left) and Von-Mises thermal stress (right) corresponding to steady state operation of a peripherally cooled "pencil shaped" beryllium target

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pen like target: cooling



considerations:

Off Centre Beam (Accident Case)

- Lateral deflection due to steady-state off-centre heating:
 - 13 mm lateral deflection if cantilevered from downstream end
 - Max stress increased to 120 MPa (recall 83 MPa in well centred beam case)



Deflection (left) and Von-Mises thermal stress (right) corresponding to a laterally mis-steered beam

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Horn shape and SuperBeam geometrical Optimization J



Horn Shape and SuperBeam geometrical Optimization II





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A. Lonahin

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Physics Performance for different Targets I



Physics Performance for different Targets II



Energy Deposition from secondary particles on Horn,

1.3MW, Ti packed bed target

ELUKA MC+FLAIR



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Energy Deposition on horns # 2,4, active horn is #1

1.3MW beam, 350kA, graphite target



Power in kW for the horns next to the active one				
total inner outer plates				
o.8 (5.5% of active horn)	0.1	0.6 (50% of outer next to 1 st)	0.1	

Response to magnetic pulses



Maximum von Mises stress due to magnetic pulses = 18 MPa (at 300 kA) = 24.5 MPa (at 350 kA)

> Piotr Cupial, EUROv Annual Meeting, Rutherford Appleton Laboratory, 18-21 January 2011

Energy deposition on SuperBeam Elements





DT Fe vessel	DT concrete	Gr Beam Dump
320kW	720kW	530kW
water		water



<doses> in longitudinal plane along beam axis after

200d of irradiation



high dose rates along SuperBeam layout->remote handling mandatory for any part of the 4-horn system in target/horn station